User Manual

1.5K/3K/4.2K/6.2K
INVERTER / CHARGER
SILA VP-MH-PLUS

Version: 1.1

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. One piece of 150A fuse is provided as over-current protection for the battery supply.
11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.
14. **WARNING:** Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
15. **CAUTION:** It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Wide PV input range
- Built-in BMS communication port
- Built-in anti-dust kit
- Inverter running without battery
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

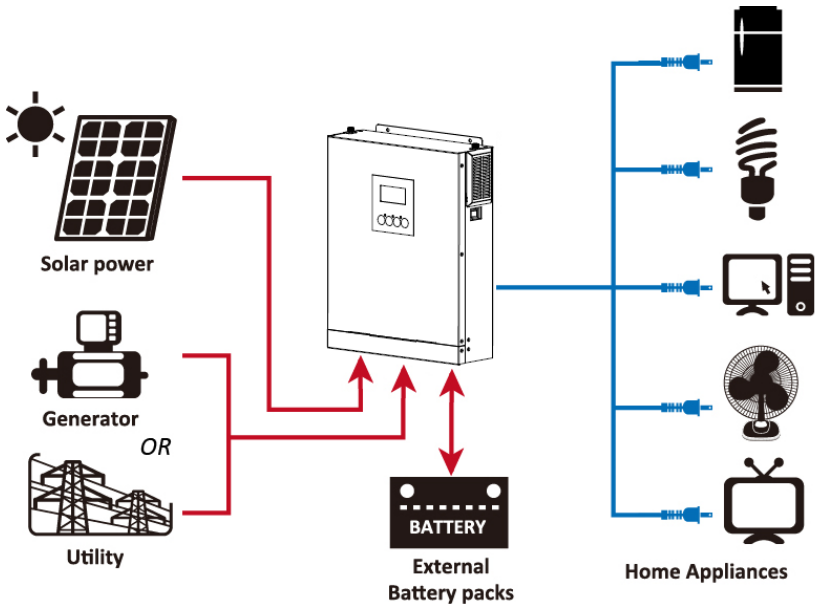
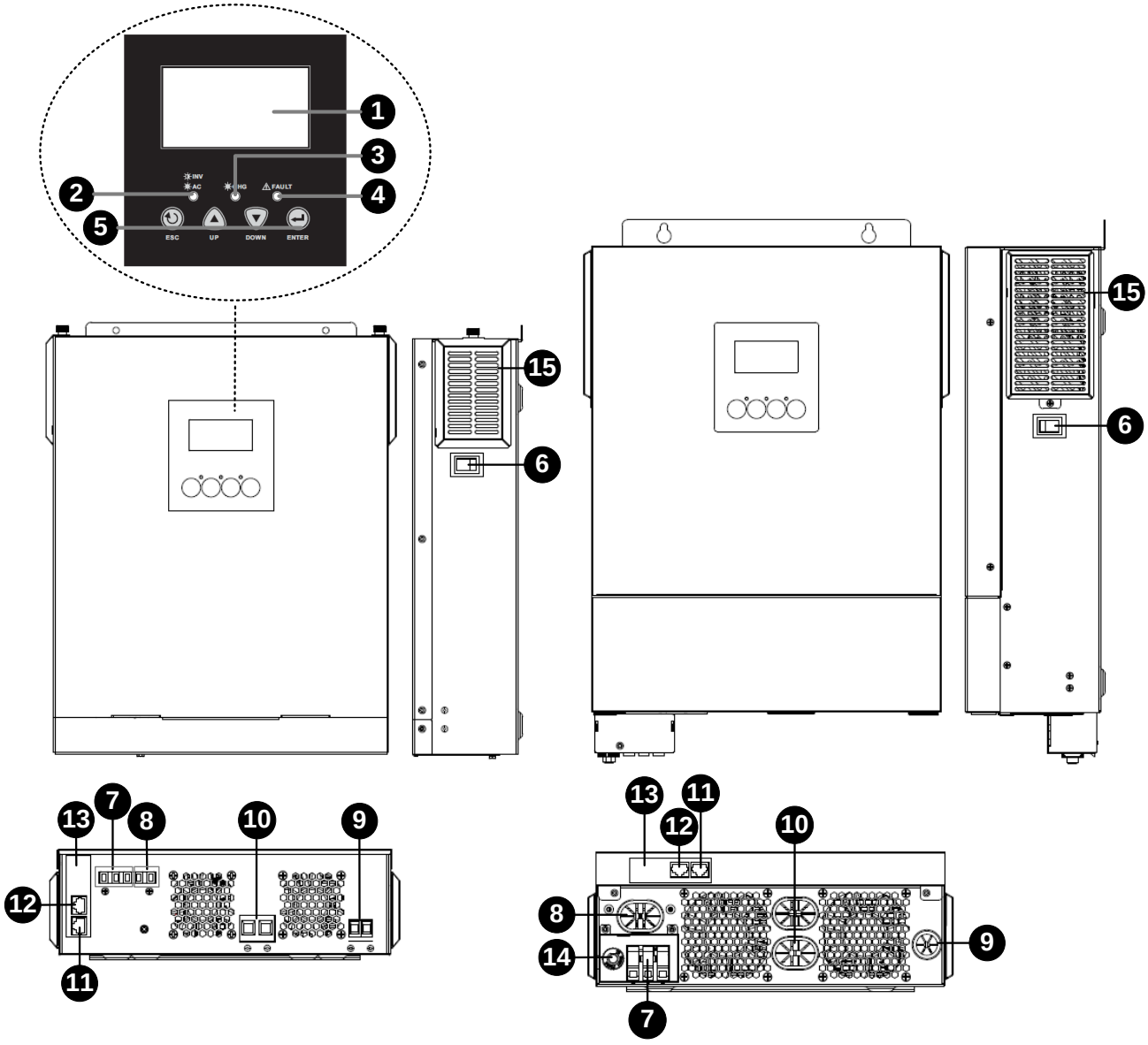


Figure 1 Solar Power System

Product Overview



1.5K/3K models **4.2K/6.2K models**

1. LCD display
2. Status indicator
3. Charging indicator
4. Fault indicator
5. Function keys
6. Power on/off switch
7. AC input
8. AC output
9. PV input
10. Battery input
11. RS-232 communication port
12. BMS communication port
13. Internal WiFi
14. Input Circuit breaker
15. Anti-Dust Filter

INSTALLATION

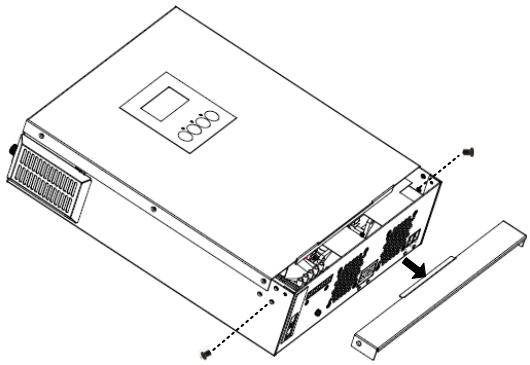
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

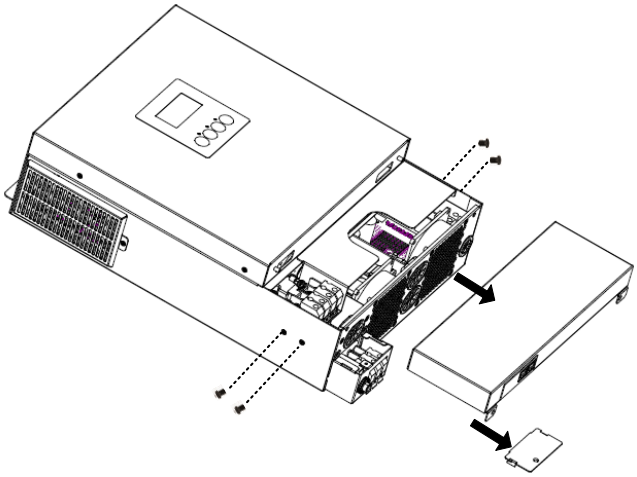
- The unit x 1
- User manual x 1
- Communication cable x 1
- Ring terminal for Ground x 1 (Only for 1.5K/3K models)
- Strain relief plate x 1+ Screws x 2 (Only for 1.5K/3K models)
- DC Fuse x 1 (Only for 4.2K/6.2K model)

Preparation

Before connecting all wirings, please take off bottom cover by removing screws as shown below.



1.5K/3K models

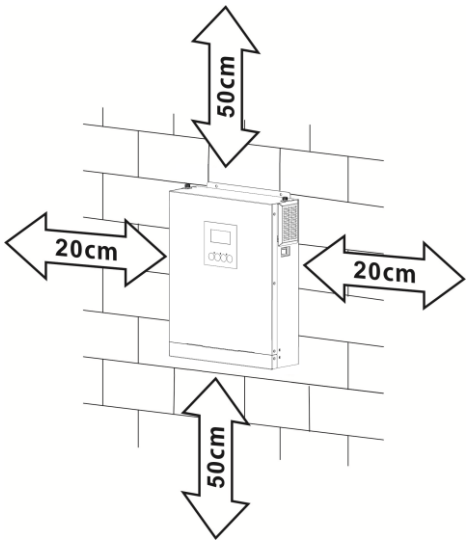


4.2K/6.2K models

Mounting the Unit

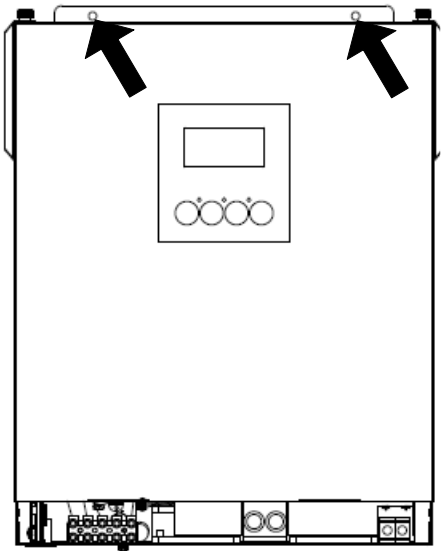
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.

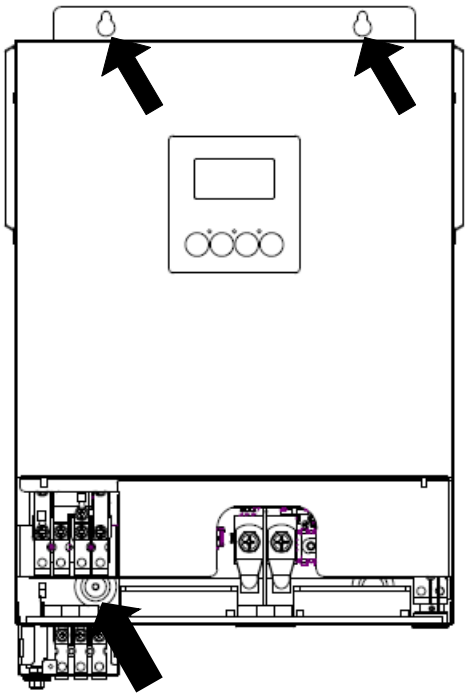


⚠ **SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.**

Install the unit by screwing screws. It's recommended to use M4 or M5 screws.



1.5K/3K models



4.2K/6.2K models

Battery Connection

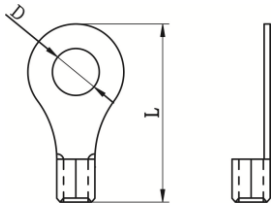
This model can be operated without battery connection. Connect to battery if necessary.

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable as below.

Ring Terminal:

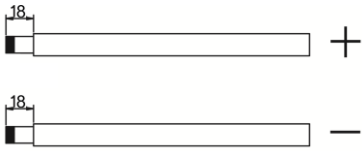


Recommended battery cable size:

Model	Wire Size	Cable (mm^2)	Dimensions for Ring Terminal		Torque value (max)
			D (mm)	L (mm)	
1.5K/3K	1 x 2AWG	38	8.4	39.2	5 Nm
4.2K	2 x 4AWG	25	8.4	33.2	
6.2K	1 x 2AWG	38	8.4	39.2	
	2 x 4AWG	25	8.4	33.2	

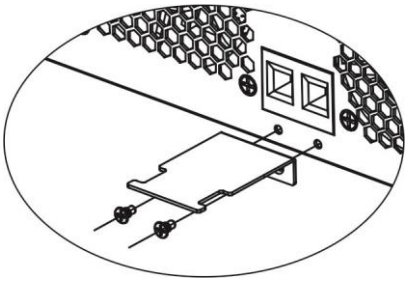
Please follow below steps to implement battery connection:

1. For 1.5K/3K models, remove insulation sleeve 18 mm for positive and negative conductors. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.

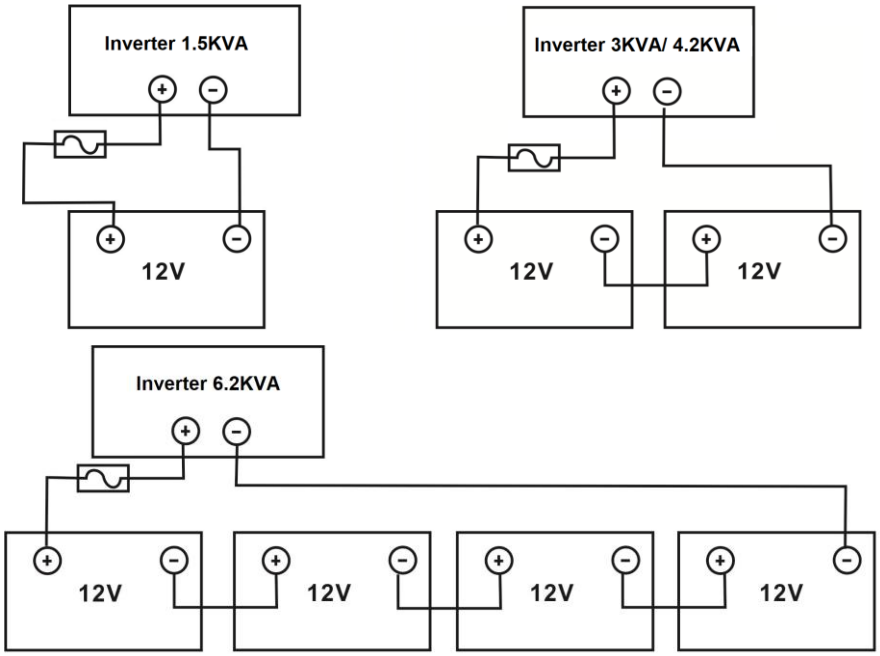


For 4.2K/6.2K models, refer to recommended battery spec table to prepare separately two ring terminals and battery wires. Assemble two ring terminals with battery wires based on recommended battery cable and terminal size.

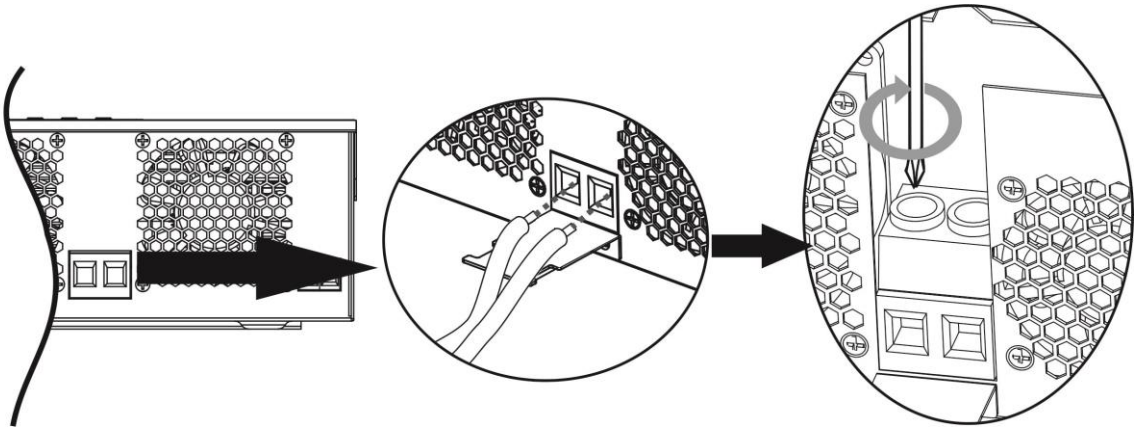
2. This step is only for 1.5K/3K models. Fix strain relief plate to the inverter with supplied screws as shown in below chart.



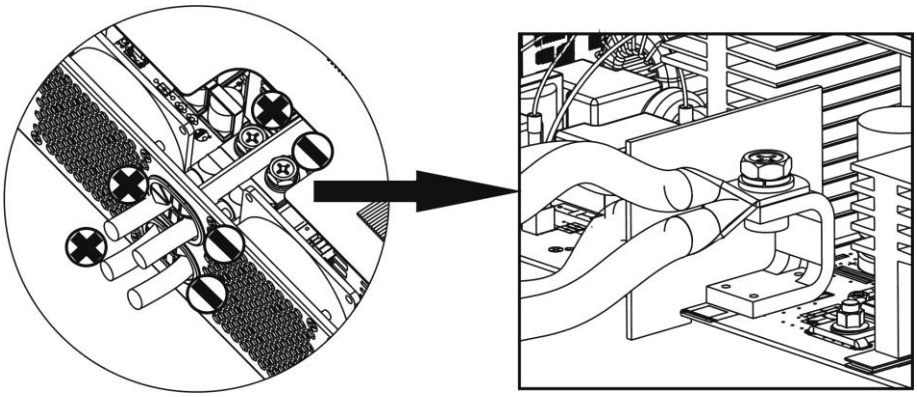
3. 1.5KVA model supports 12VDC system, 3K/4.2K models support 24VDC system and 6K model supports 48VDC system. Connect all battery packs as below chart. It is recommended to connect at least 100Ah capacity battery for 1.5K/3K/4.2K models and 200Ah capacity battery for 6.2KVA model.



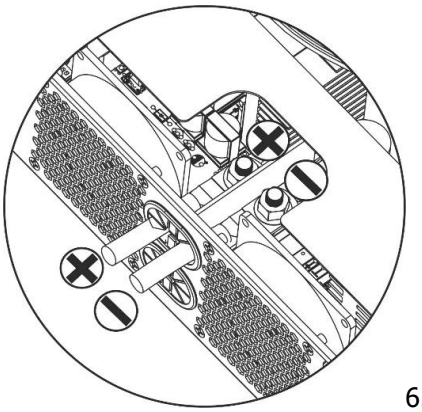
4. For 1.5K/3K models, insert the battery wires flatly into battery connectors of inverter and make sure the bolts are tightened with torque of 2 Nm in clockwise direction. Make sure polarity at both the battery and the inverter/charge is correctly connected and conductors are tightly screwed into the battery terminals. Recommended tool: #2 Pozi Screwdriver



For 4.2K/6.2K models, secure assembled ring terminals to the battery terminal block with the bolts properly tightened. Refer to battery cable size for torque value. Make sure polarity at both the battery and the inverter is correctly connected and ring terminals are secured to the battery terminals.

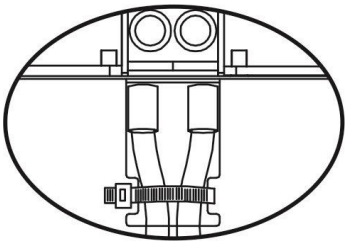


4.2K/ 6.2K models



6.2K model

5. This step is only for 1.5K/3K models. To firmly secure wire connection, you may fix the wires to strain relief with cable tie.



⚠	**WARNING: Shock Hazard** Installation must be performed with care due to high battery voltage in series.
⚠	**CAUTION!!** Do not place anything between inverter terminals and the ring terminals. Otherwise, overheating may occur. **CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are securely tightened. **CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 20A.
CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Cable (mm^2)	Torque Value
1.5K	16 AWG	1.5	0.6 Nm
3K	14 AWG	2.5	0.6 Nm
4.2K	12 AWG	4	1.2 Nm
6.2K	10 AWG	6	1.2 Nm

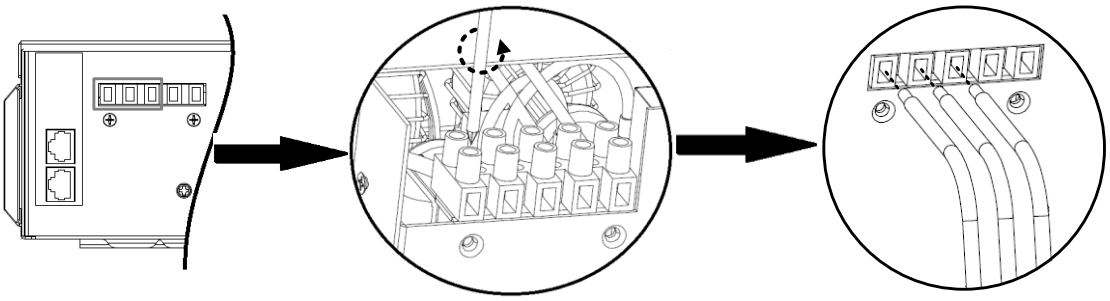
Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 8mm for five conductors of 1.5K/3K models. Remove insulation sleeve 10mm for seven conductors of 4.2K/6.2K models. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚) first.

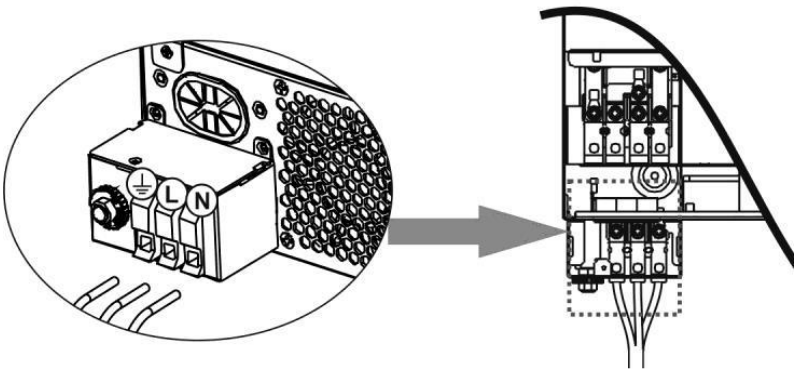
   ⏚→**Ground (yellow-green)**

   L→LINE (brown or black)

   N→Neutral (blue)



1.5K/3K models



4.2K/6.2K models

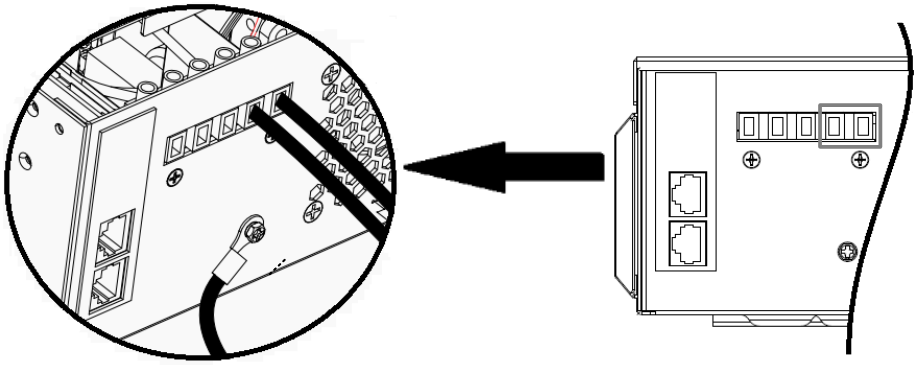
⚠	**WARNING:** Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚) first.

   ⏚→**Ground (yellow-green)**

   L→LINE (brown or black)

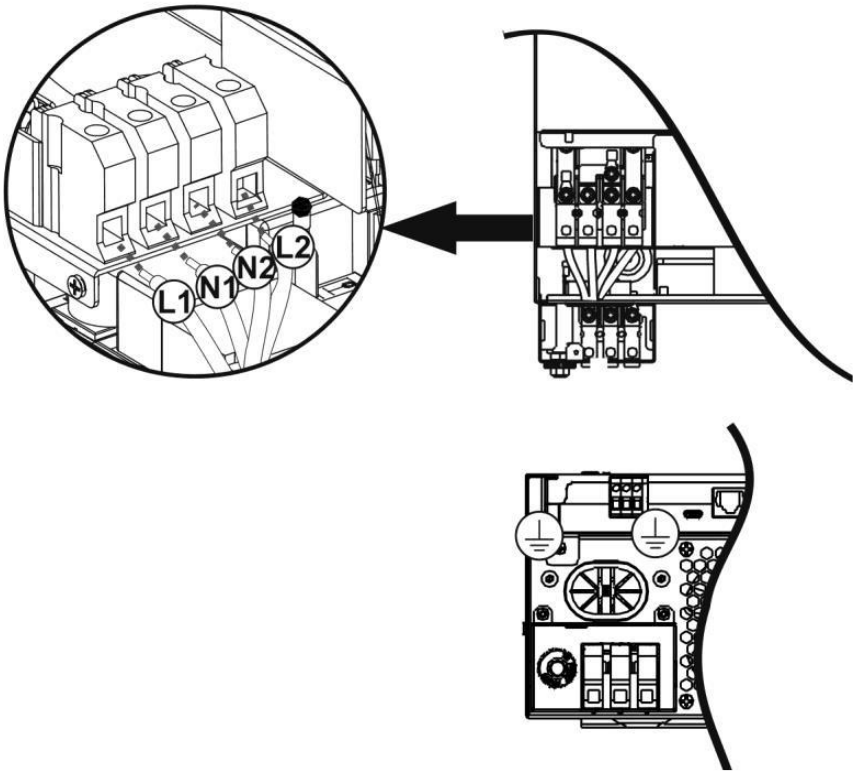
   N→Neutral (blue)



1.5K/3K models

4.2KVA/6.2KVA models are equipped with dual-output. There are four terminals (L1/N1, L2/N2) available on output port. It's set up through LCD program or monitoring software to turn on and off the second output. Refer to "LCD setting" section for the details.
Insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚) first.

⏚→**Ground (yellow-green)**
L1→LINE (brown or black)
N1→Neutral (blue)
L2→LINE (brown or black)
N2→Neutral (blue)



4.2K/6.2K models

5. Make sure the wires are securely connected.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** a DC circuit breaker between inverter and PV modules.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Wire Size	Cable (mm^2)	Torque value (max)
1 x 12AWG	4	1.2 Nm

WARNING: Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules.
To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.

CAUTION: It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.
Never directly touch the terminals of inverter. It might cause lethal electric shock.

PV Module Selection:
When selecting proper PV modules, please be sure to consider below parameters:
1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.

INVERTER MODEL	1.5K	3K	4.2K	6.2K
Max. PV Array Power	2000W	3000W	5000W	6500W
Max. PV Array Open Circuit Voltage	350Vdc	450Vdc	500Vdc	
PV Array MPPT Voltage Range	30~300Vdc	30~400Vdc	30~450Vdc	90~450Vdc
Max. PV Current	13A		18A	

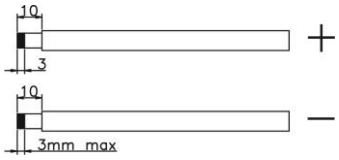
Take 555Wp PV module as an example, the recommended configurations are listed as below table.

Solar Panel Spec. (reference) - 555Wp - Vmp: 32.06Vdc - Imp: 17.32A - Voc: 38.46Vdc - Isc: 18.33A - Cells: 110	SOLAR INPUT (Min. in serial: 2 pcs; Max. in serial: 4pcs for 1.5K model, 6 pcs for 3K models, 9 pcs for 4.2K model, 12 pcs for 6.2K model)	Q'ty of panels	Total input power
	2 pcs in serial	2 pcs	1110W
	4 pcs in serial	4 pcs	2220W
	6 pcs in serial	6 pcs	3330W
	8 pcs in serial (only for 4.2K/6.2K model)	8 pcs	4440W
	9 pcs in serial (only for 4.2K/6.2K model)	9 pcs	4995W
	10 pcs in serial (only for 6.2K model)	10 pcs	5550W
	12 pcs in serial (only for 6.2K model)	12 pcs	6500W

Take 580Wp PV module as an example, the recommended configurations are listed as below table.

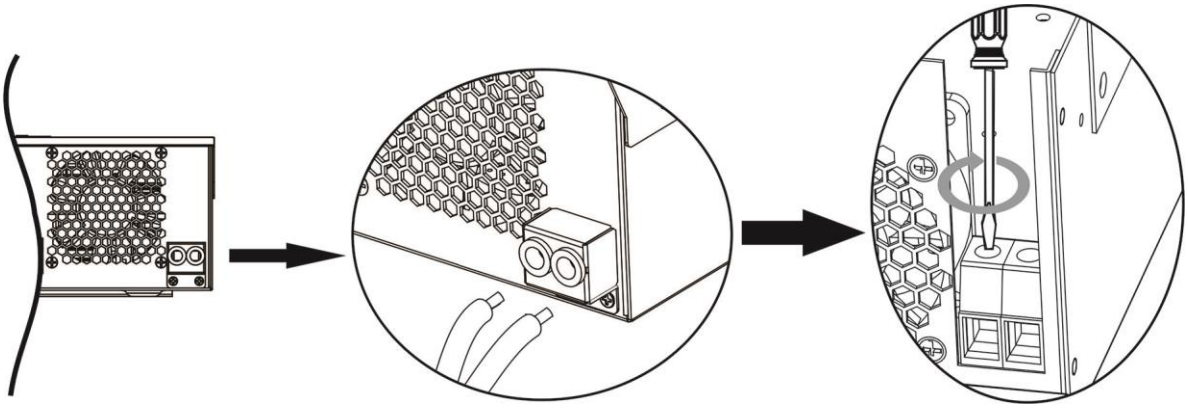
Solar Panel Spec. (reference) - 580Wp -Vmp: 44.78Vdc - Imp: 12.96A - Voc: 53.3Vdc - Isc: 13.82A - Cells: 156	SOLAR INPUT (Min. in serial: 2 pcs; Max. in serial: 4pcs for 1.5K model, 6 pcs for 3K models, 9 pcs for 4.2K/6.2K models)	Q'ty of panels	Total input power
	2 pcs in serial	2 pcs	1160W
	4 pcs in serial	4 pcs	2320W
	6 pcs in serial	6 pcs	3480W
	8 pcs in serial (only for 4.2K/6.2K model)	8 pcs	4640W
	9 pcs in serial (only for 4.2K/6.2K model)	9 pcs	5220W
	2 strings in parallel, 8 pcs in serial (only for 6.2K model)	16 pcs	6500W

PV Module Wire Connection

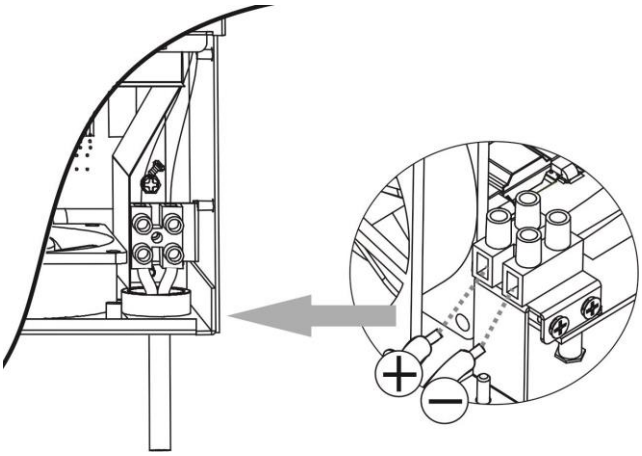


Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Suggest to put bootlace ferrules on the end of positive and negative wires with a proper crimping tool.
3. Check correct polarity of wire connection from PV modules and PV input connectors. Then, connect positive pole (+) of connection wire to positive pole (+) of PV input connector. Connect negative pole (-) of connection wire to negative pole (-) of PV input connector. Screw two wires tightly in clockwise direction.
   Recommended tool: 4mm blade screwdriver



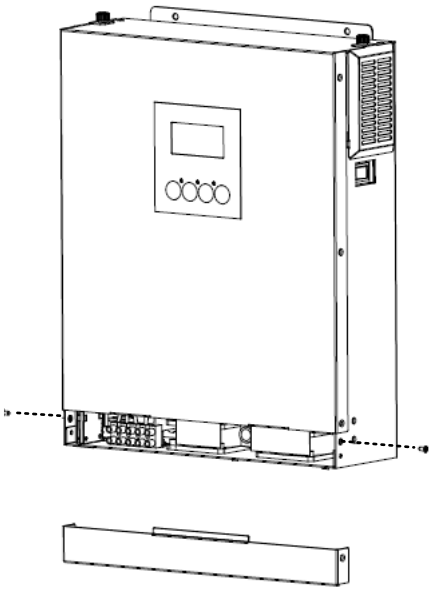
1.5K/3K models



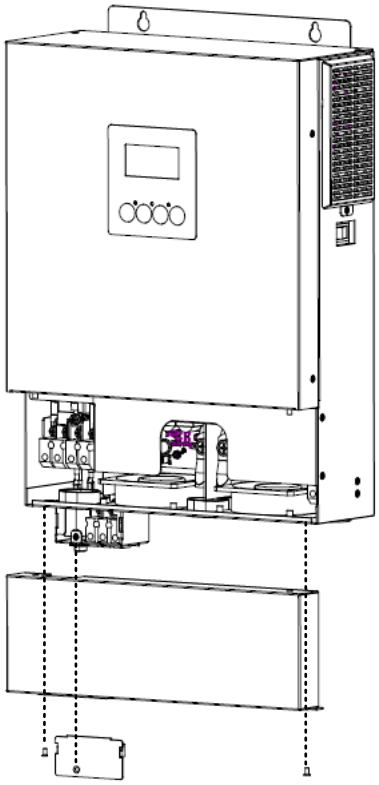
4.2K/6.2K model

Final Assembly

After connecting all wirings, please put bottom cover back by screwing screws as shown below.



1.5K/ 3K models



4.2K/6.2K model

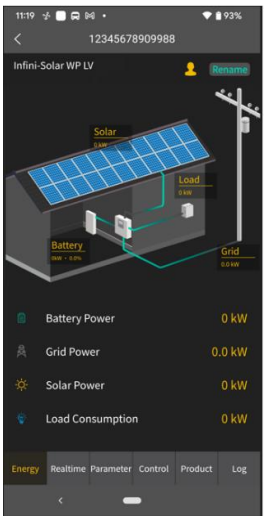
Communication Options

Serial Connection

This unit is equipped with a communication port to communicate with a PC with corresponding software. Please use supplied communication cable to connect to inverter and PC. For the detailed software operation, please contact the distributor to obtain software and corresponding user manual downloads.

Wi-Fi Connection

This unit is equipped with a Wi-Fi transmitter. Wi-Fi transmitter can enable wireless communication between off-grid inverters and monitoring platform. Users can access and control the monitored inverter with downloaded APP. You may find "i.Solar" app from the Apple® Store and Google® Play Store. All data loggers and parameters are saved in iCloud. For quick installation and operation, please refer to Appendix II - The Wi-Fi Operation Guide for details.



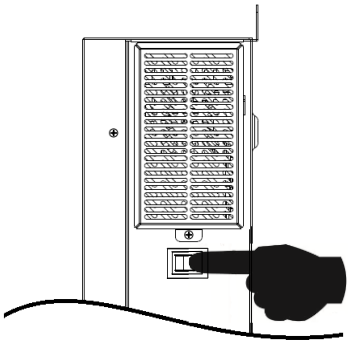
BMS Communication

If connecting to Lithium-ion battery pack, please check battery provider to get a correct communication cable. Please refer to Appendix I- BMS Communication Installation for details.

OPERATION

Power ON/OFF

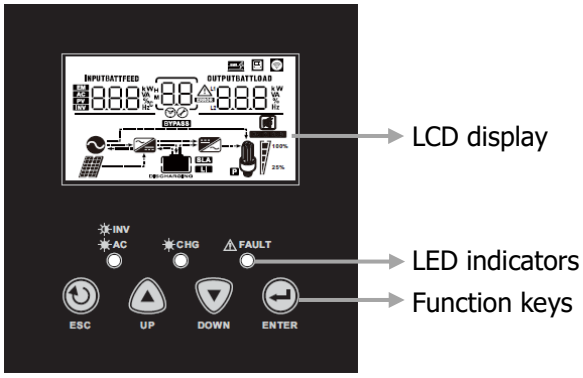
Side view of unit



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



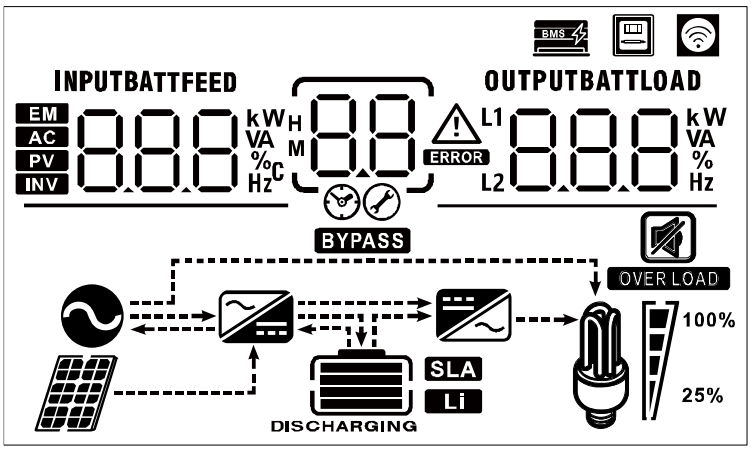
LED Indicator

LED Indicator			Messages
INV AC	Green	Solid On	Output is powered by utility in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG	Green	Solid On	Battery is fully charged.
		Flashing	Battery is charging.
FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Key		Description
	ESC	To exit setting mode
▲	UP	To go to previous selection
▼	DOWN	To go to next selection
↵	ENTER	To confirm the selection in setting mode or enter setting mode

LCD Display Icons



Icon	Function description
Input Source Information	
AC	Indicates the AC input.
PV	Indicates the PV input
INPUTBATTFEED 888 kW VA % °C Hz	Indicate input voltage, input frequency, PV voltage, PV current, PV power, charger current, charger power and battery voltage.
Configuration Program and Fault Information	
88	Indicates the setting programs.
88 ERROR	Indicates the warning and fault codes. Warning: 88 flashing with warning code. Fault: 88 ERROR lighting with fault code.
Output Information	
OUTPUTBATTLOAD 888 kW VA % Hz	Indicate output voltage, output frequency, load percent, load in VA, load in Watt and discharging current.
Battery Information	
CHARGING	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Floating mode. Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.

Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.85V/cell	
	1.85V/cell ~ 1.933V/cell	
	1.933V/cell ~ 2.017V/cell	
	> 2.017V/cell	
Load < 50%	< 1.892V/cell	
	1.892V/cell ~ 1.975V/cell	
	1.975V/cell ~ 2.058V/cell	
	> 2.058V/cell	

Load Information				
OVER LOAD	Indicates overload.			
100% 25%	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.			
	0%~24%	25%~49%	50%~74%	75%~100%
Mode Operation Information				
	Indicates unit connects to the mains.			
	Indicates unit connects to the PV panel.			
BYPASS	Indicates load is supplied by utility power.			
	Indicates the utility charger circuit is working.			
	Indicates the DC/AC inverter circuit is working.			
Mute Operation				
	Indicates unit alarm is disabled.			
Other Information				
BMS	Indicates BMS communication is established between the inverter and Lithium battery. It flashes while BMS is detected by inverter but communication can't be well established.			
	Indicates the unit is connected to an external energy meter.			
	Indicates the unit is connected with WiFi well if the icon is solid on. It flashes while not be connected.			

LCD Setting

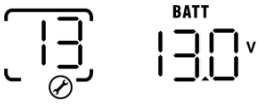
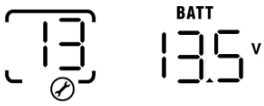
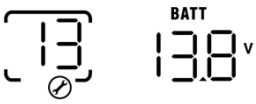
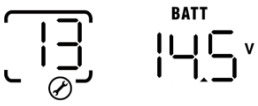
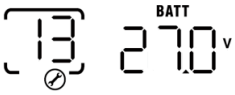
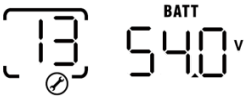
After pressing and holding ENTER button for 3 seconds, the unit will enter setting mode. Press "UP" or "DOWN" button to select setting programs. And then, press "ENTER" button to confirm the selection or "ESC" button to exit.

Setting Programs:

Program	Description	Selectable option	
00	Exit setting mode	Escape 00 ESC	
01	Output source priority: To configure load power source priority	Utility first (default) 01 UtI	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
		Solar first 01 SOL	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
		SBU priority 01 SbU	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time. Utility provides power to the loads only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default) 02 60 A	Setting range is from 10A to 100A for 1.5K/3K/6.2K models and from 10A to 120A for 4.2K model. Increment of each click is 10A.
03	AC input voltage range	Appliances (default) 03 APL	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 03 UPS	If selected, acceptable AC input voltage range will be within 170-280VAC.
05	Battery type	AGM (default) 05 AGm	Flooded 05 FLd

05	Battery type	User-Defined 05 USE	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
		Pylontech battery 05 PYL	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		BYD battery 05 byd	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		WECO battery 05 uEC	If selected, programs of 02, 12, 26, 27 and 29 will be auto-configured per battery supplier recommended. No need for further adjustment.
		Soltaro battery 05 SOL	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		LIA-protocol compatible battery 05 LIA	Select "LIA" if using Lithium battery compatible to CAN protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		LIb-protocol compatible battery 05 LIb	Select "LIb" if using Lithium battery compatible to RS485 protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		3rd party Lithium battery 05 LIC	Select "LIC" if using Lithium battery not listed above. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.
06	Auto restart when overload occurs	Restart disable (default) 06 LHd	Restart enable 06 LHE
07	Auto restart when over temperature occurs	Restart disable (default) 07 tHd	Restart enable 07 tHE
09	Output frequency	50Hz (default) 09 50 Hz	60Hz 09 60 Hz

10	Output voltage	220V 10 220 V	230V (default) 10 230 V
		240V 10 240 V	
11	Maximum utility charging current Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	40A (default) 11 40 A	Setting range is 2A, then from 10A to 80A for 1.5K/3K models and from 10A to 100A for 4.2K/6.2K models. Increment of each click is 10A.
12	Setting voltage point back to utility source when selecting "SBU priority" or "Solar first" in program 01.	Available options in 1.5K model:	
		11.0V 12 BATT 11.0 V	11.3V 12 BATT 11.3 V
		11.5V (default) 12 BATT 11.5 V	11.8V 12 BATT 11.8 V
		12.0V 12 BATT 12.0 V	12.3V 12 BATT 12.3 V
		12.5V 12 BATT 12.5 V	12.8V 12 BATT 12.8 V
		Available options in 3K/4.2K models:	
		23.0V (default) 12 BATT 23.0 V	Setting range is from 22V to 25.5V. Increment of each click is 0.5V.
		Available options in 6.2K model:	
		46V (default) 12 BATT 46 V	Setting range is from 44V to 51V. Increment of each click is 1V.
		Available options when any lithium battery type is selected in Program 05.	
		SOC 10% (default for Lithium) 12 BATT 10 %	If any types of lithium battery is selected in program 05, setting value will change to SOC automatically. Adjustable range is 5% to 95%.

13	Setting voltage point back to battery mode when selecting “SBU priority” or “Solar first” in program 01.	Available options in 1.5K model:	
		Battery fully charged 	12.0V
		12.3V 	12.5V
		12.8V 	13.0V 
		13.3V 	13.5V (default) 
		13.8V 	14.0V
		14.3V 	14.5V 
		Available options in 3K/4.2K models: Setting range is FUL and from 24V to 29V. Increment of each click is 0.5V.	
		Battery fully charged 	27V (default) 
		Available options in 6.2K model: Setting range is FUL and from 48V to 58V. Increment of each click is 1V.	
		Battery fully charged 	54V (default) 
		Available option when any lithium battery type is selected in Program 05.	
		SOC 80% (default for Lithium) 	If any types of lithium battery is selected in program 05, setting value will change to SOC automatically. Adjustable range is 10% to 100%. Increment of each click is 5%.

16	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 16 CSO	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 16 SNU	Solar energy and utility will charge battery at the same time.
		Only Solar 16 OSO	Solar energy will be the only charger source no matter utility is available or not.
		If this inverter/charger is working in Battery mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.	
18	Alarm control	Alarm on (default) 18 bON	Alarm off 18 bOF
19	Auto return to default display screen	Return to default display screen (default) 19 ESP	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button is pressed for 1 minute.
		Stay at latest screen 19 rEP	If selected, the display screen will stay at latest screen user finally switches.
20	Backlight control	Backlight on (default) 20 LON	Backlight off 20 LOF
22	Beeps while primary source is interrupted	Alarm on (default) 22 AON	Alarm off 22 AOF
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default) 23 byd	Bypass enable 23 byE
25	Record Fault code	Record enable (default) 25 FEN	Record disable 25 FdS
26	Bulk charging voltage (C.V voltage)	1.5K default setting: 14.1V CV 26 BATT 14.1 V	
		3K/4.2K default setting: 28.2V CV 26 BATT 28.2 V	

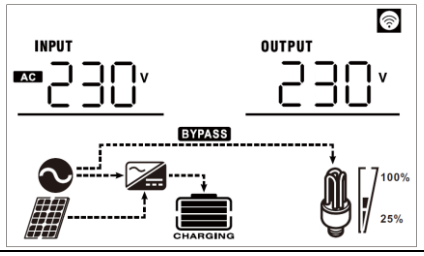
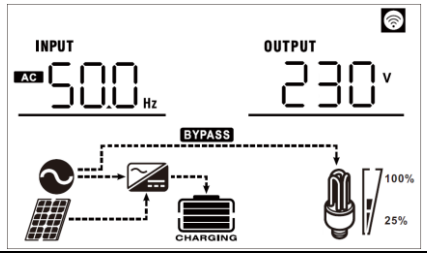
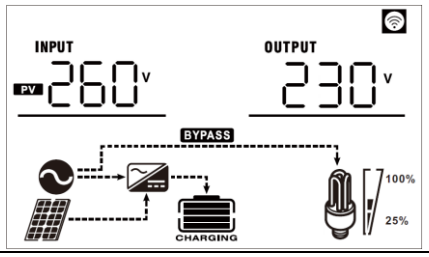
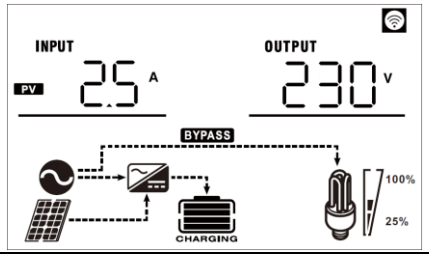
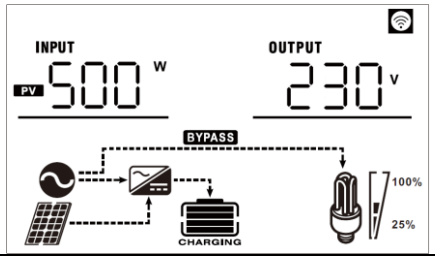
		6.2K default setting: 56.4V CU 26 BATT 56.4 V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.5V to 15.0V for 1.5K model, 25.0V to 31.0V for 3K/4.2K model and 48.0V to 61.0V for 6.2K model. Increment of each click is 0.1V.	
27	Floating charging voltage	1.5K default setting: 13.5V FLU 27 BATT 13.5 V	
		3K/4.2K default setting: 27.0V FLU 27 BATT 27.0 V	
		6.2K default setting: 54.0V FLU 27 BATT 54.0 V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 12.5V to 15.0V for 1.5K model, 25.0V to 31.0V for 3K/4.2K models and 48.0V to 61.0V for 6.2K model. Increment of each click is 0.1V.	
29	Low DC cut-off voltage or SOC percentage	1.5K default setting: 10.5V CDU 29 BATT 10.5 V	
		3K/4.2K default setting: 21.0V CDU 29 BATT 21.0 V	
		6.2K default setting: 42.0V CDU 29 BATT 42.0 V	
		If self-defined is selected in program 5, this program can be set up. Setting range is from 10.5V to 12.0V for 1.5K model, 21.0V to 25.0V for 3K/4.2K models and 42.0V to 52.0V for 6.2K model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
		Lithium battery default setting: SOC 5% CDU 29 BATT 5 % If any type of lithium battery is selected in program 05, setting value will change to SOC automatically. Adjustable range is 0% to 90%. Increment of each click is 1%.	
30	Battery equalization	Battery equalization 30 EEN	Battery equalization disable (default) 30 EdS
		If "Flooded" or "User-Defined" is selected in program 05, this program can be set up.	

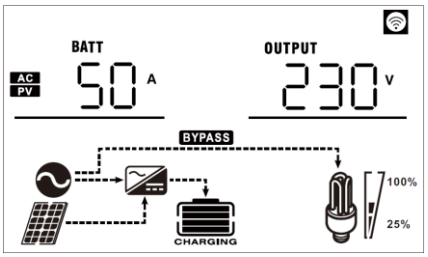
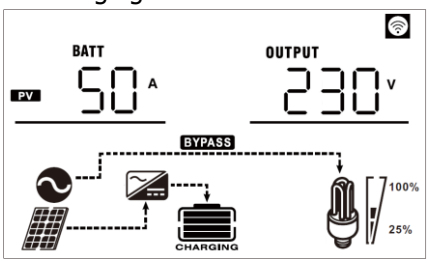
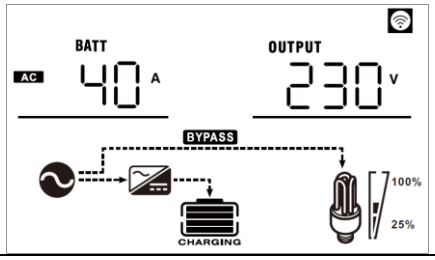
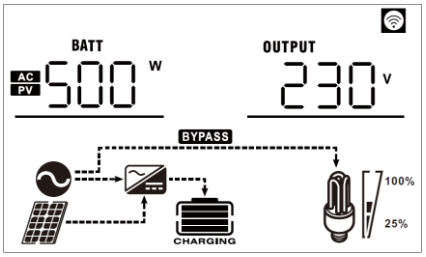
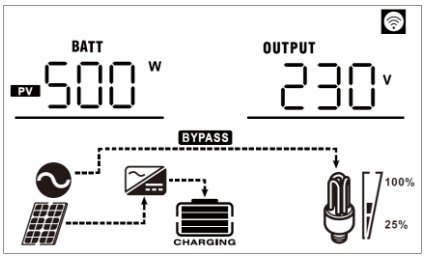
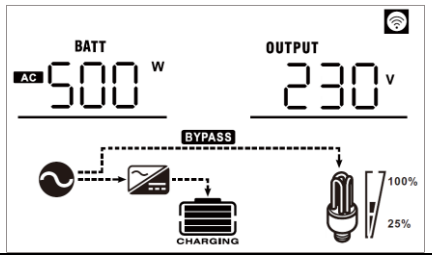
31	Battery equalization voltage	1.5K default setting: 14.6V EU 31 BATT 14.6V	
		3K/4.2K default setting: 29.2V EU 31 BATT 29.2V	
		6.2K default setting: 58.4V EU 31 BATT 58.4V	
		Setting range is from 12.0V to 15.0V for 1.5K model, 25.0V to 31.0V for 3K/4.2K models and 48.0V to 61.0V for 6.2K model. Increment of each click is 0.1V.	
33	Battery equalized time	60min (default) 33 60	Setting range is from 5min to 900min. Increment of each click is 5min.
34	Battery equalized timeout	120min (default) 34 120	Setting range is from 5min to 900 min. Increment of each click is 5 min.
35	Equalization interval	30days (default) 35 30d	Setting range is from 0 to 90 days. Increment of each click is 1 day.
36	Equalization activated immediately	Enable 36 AEN	Disable (default) 36 AdS
		If equalization function is enabled in program 30, this program can be set up. If "Enable" is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "E9". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, "E9" will not be shown in LCD main page.	
38	PV energy feed-in to grid configuration	Feed-in to grid disable (default) 38 GrD	Feed-in to grid enable 38 GrE
42	AC input detection current *Note: To balance AC input current when an external device (like transformer, energy meter) connected at AC input.	When there is a deviation current caused by external devices connected at AC input, it can be balanced by adjusting the current. Setting range is from 10 to 100. Increment of each click is 10.	
		Nothing shown if unit is not in Line mode. 42	50 (default) will show if unit is in Line mode. 42 50
43	Power limit for PV energy in Line Mode *Note: This setting is o prevent excessive energy generated by PV exceeds load demand and the remaining PV energy feed-in to grid incorrectly, when an external device (like transformer or energy meter) is connected at AC input.	When there is a deviation of load detection caused by external devices connected at AC input, it can be adjusted by this setting. Setting range is from 20W to 120W. Increment of each click is 10W.	
		Nothing shown if unit is not in Line mode. 43	30W (default) will show if unit is in Line mode. 43 30

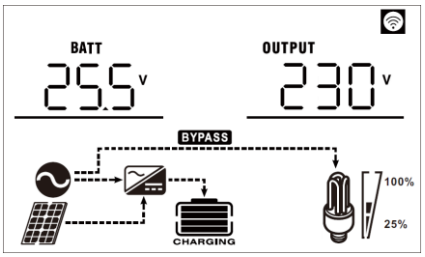
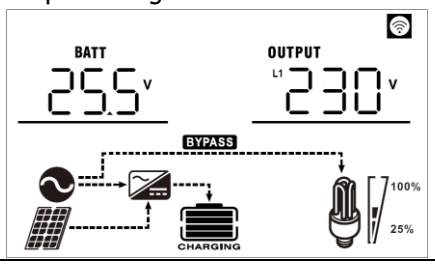
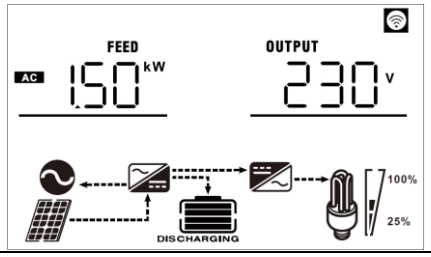
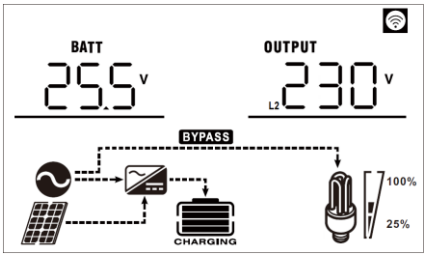
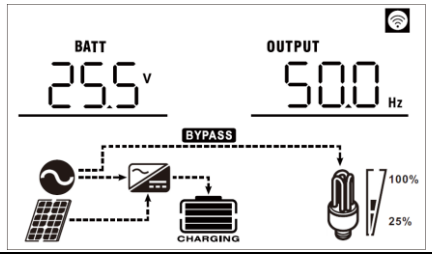
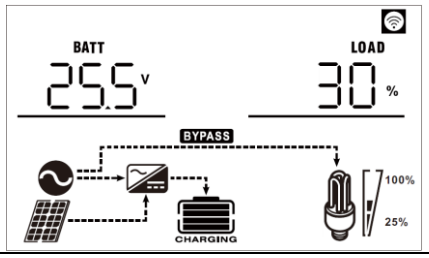
60	Low DC cut off voltage or SOC percentage on second output L2 (only for 4.2K/6.2KVA)	4.2K default setting: 21.0V 60 BATT 21.0 V	
		6.2K default setting: 42.0V 60 BATT 42.0 V	
		If User-defined" is selected in program 05, this setting range is from 21.0V to 25.0V for 4.2K model and 42.0 to 52.0V for 6.2K model. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.	
		Lithium battery default setting: SOC 5% 60 BATT 5 %	
		If any types of lithium battery is selected in program 05, this program can be set up. Setting range is from 0% to 90%. Increment of each click is 1%.	
61	Setting discharge time on second output L2 (only for 4.2K/6.2KVA)	Disable (default) 61 dd5	Setting range is disable and then from 0 min to 990 min. Increment of each click is 5 min. *If the battery discharge time achieves the setting time in Program 61 and the program 60 function is not triggered, the output will be turned off.
63	Setting voltage point or SOC to restart on the second output L2 (only for 4.2K/6.2K)	4.2K default setting: 23.0V 63 BATT 23.0 V	If "User-defined" is selected in program 05, this setting range is from 21.5V to 31.5V for 4.2K model and 43.0V to 61.0V for 6.2K model. Increment of each click is 0.1V. *If second output is cut off due to setting in program 60, second output (L2) will restart according to setting in program 63.
		6.2K default setting: 46.0V 63 BATT 46.0 V	
		SOC: 20% (default for lithium battery) 63 BATT 20 %	If any type of lithium battery is selected in program 05, this parameter value will be displayed in percentage and value setting is based on battery capacity percentage. Setting range is from 5% to 100%. Increment of each click is 5%. *If second output is cut off due to setting in program 60, second output (L2) will restart according to setting in program 63.
64	Setting waiting time to turn on the second output when the inverter is back to Line mode or battery is in charging status (only for 4.2K/6.2K)	0 min (Default) 64 0	Setting range is from 0 min to 990 min. Increment of each click is 5 min. *If second output is cut off due to setting in program 61, second output (L2) will restart according to setting in program 64.

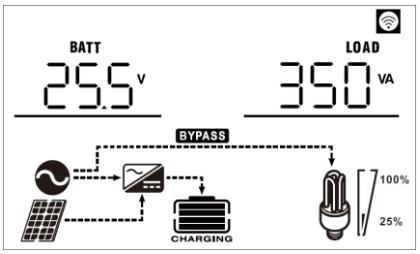
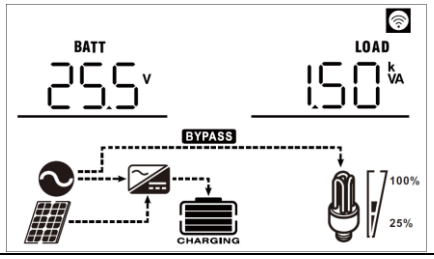
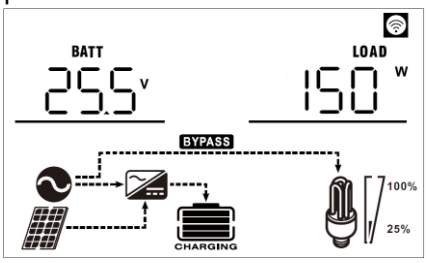
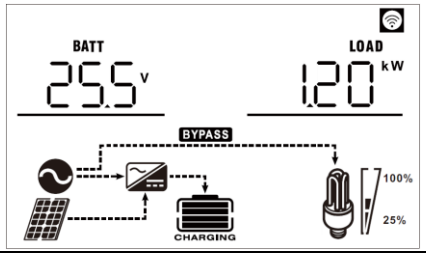
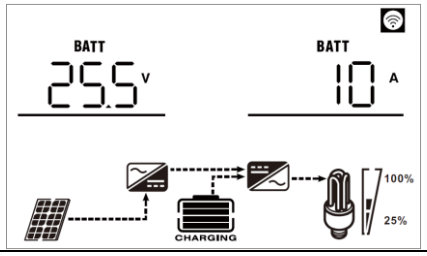
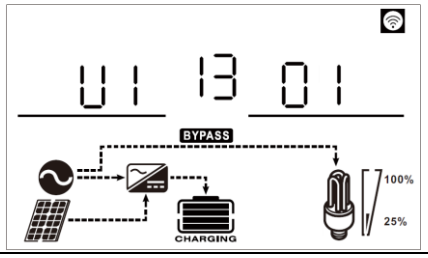
Display Setting

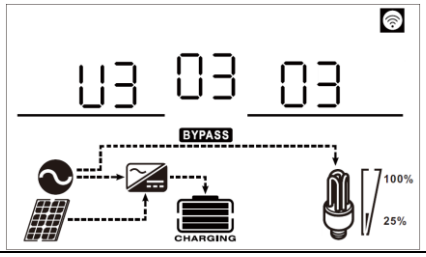
The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as following order in listed table.

Selectable information	LCD display
Input voltage/Output voltage (Default Display Screen)	Input Voltage=230V, output voltage=230V 
Input frequency	Input frequency=50Hz 
PV voltage	PV voltage=260V 
PV current	PV current = 2.5A 
PV power	PV power = 500W 

Charging current	AC and PV charging current=50A  PV charging current=50A  AC charging current=40A 
Charging power	AC and PV charging power=500W  PV charging power=500W  AC charging power=500W 

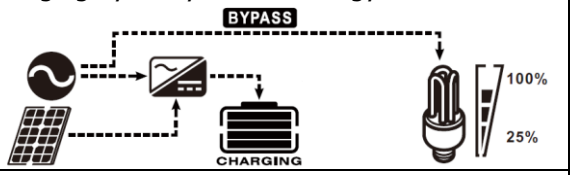
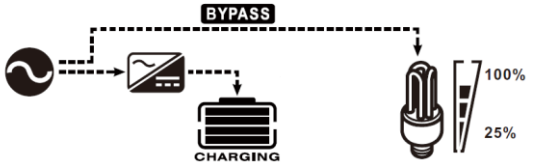
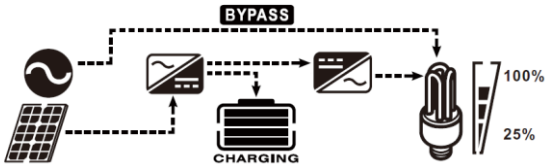
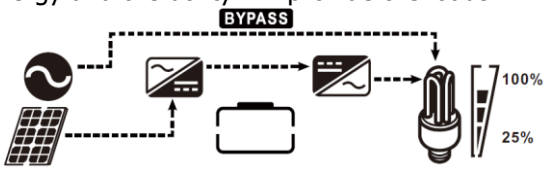
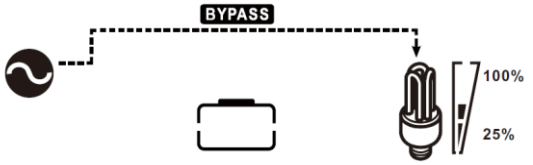
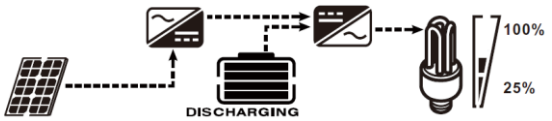
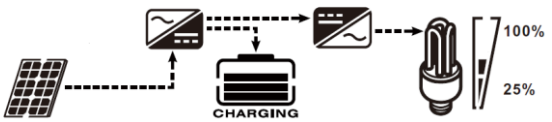
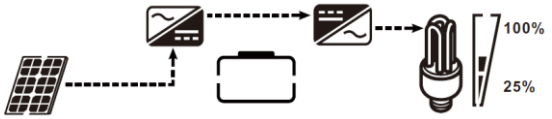
Battery voltage and output voltage	1.5K/3K models: Battery voltage=25.5V, output voltage=230V  4.2K/6.2K models: Battery voltage=25.5V, main output voltage=230V 
Feed-in to grid power (if PV energy feed-in to grid is enabled)	Feed-in grid power=1.5kW, output voltage=230V 
Battery voltage and second output voltage (Only for 4.2K/6.2K models)	Battery voltage=25.5V, second output voltage=230V 
Output frequency	Output frequency=50Hz 
Load percentage	Load percent=30% 

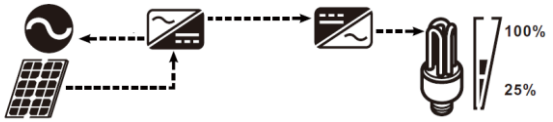
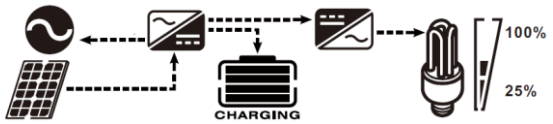
Load in VA	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.  When load is larger than 1kVA (≧1KVA), load in VA will present x.xkVA like below chart. 
Load in Watt	When load is lower than 1kW, load in W will present xxxW like below chart.  When load is larger than 1kW (≧1KW), load in W will present x.xkW like below chart. 
Battery voltage/DC discharging current	Battery voltage=25.5V, discharging current=10A 
Main CPU version checking	Main CPU version 00013.01 

Secondary CPU version checking	Secondary CPU version 00003.03 

Operating Mode Description

Operation mode	Description	LCD display
Standby mode **Note:** *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by the unit but it still can charge batteries.	Charging by utility and PV energy.
		Charging by utility.
		Charging by PV energy.
		No charging.
Fault mode Note: *Fault mode: Errors are caused by inside circuit error or external reasons such as over temperature, output short circuited and so on.	PV energy and utility can charge batteries.	Charging by utility and PV energy.
		Charging by utility.
		Charging by PV energy.
		No charging.

Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy. 
		Charging by utility. 
		If "solar first" is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time. 
		If "solar first" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads. 
		Power from utility. 
Battery Mode	The unit will provide output power from battery and PV power.	Power from battery and PV energy. 
		PV energy will supply power to the loads and charge battery at the same time. 
		Power from battery only.
		Power from PV energy only. 

Operation mode	Description	LCD display
Grid-tie Mode (Only available when PV energy feed-in to the grid is enabled)	PV energy feed-in to the grid.	PV energy feed energy to the grid while battery is not connected. 
		PV energy charges battery, PV energy provides power to the load and feeds remaining energy to the grid. 

Battery Equalization Description

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

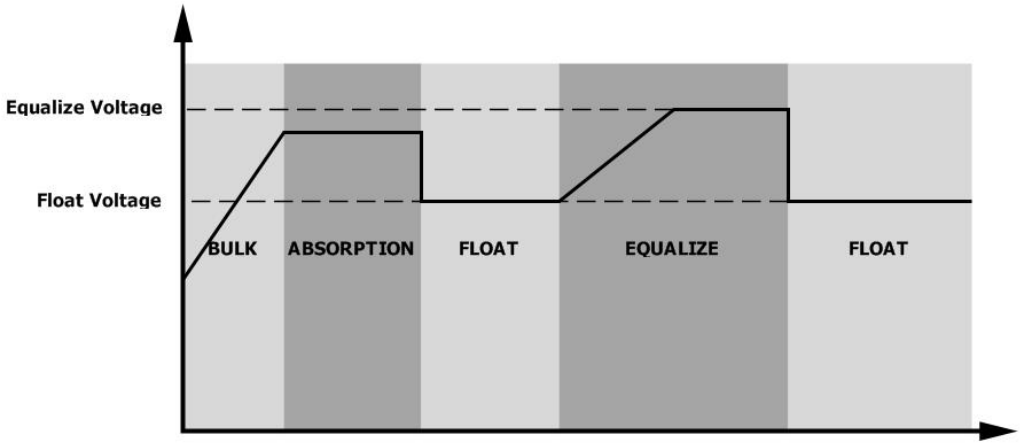
- **How to Apply Equalization Function**

You must enable battery equalization function in monitoring LCD setting program 30 first. Then, you may apply this function in device by either one of following methods:

1. Setting equalization interval in program 35.
2. Active equalization immediately in program 36.

- **When to Equalize**

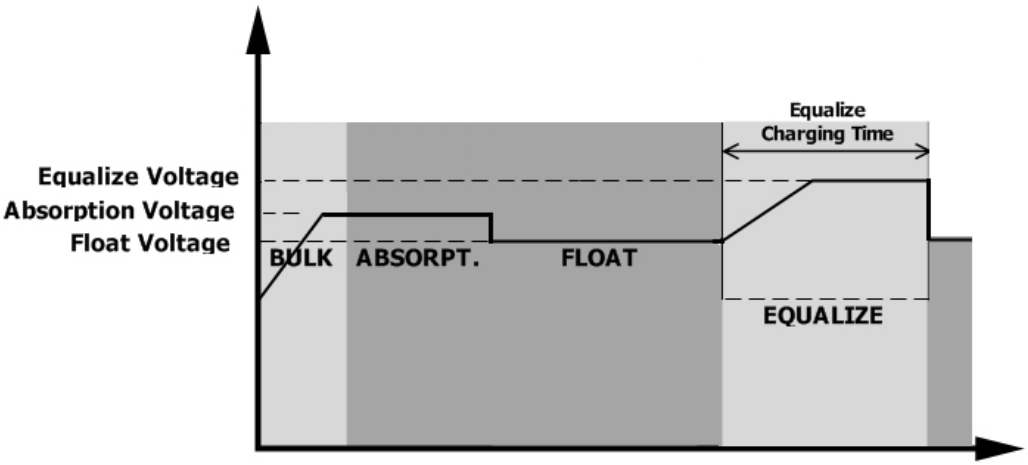
In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.



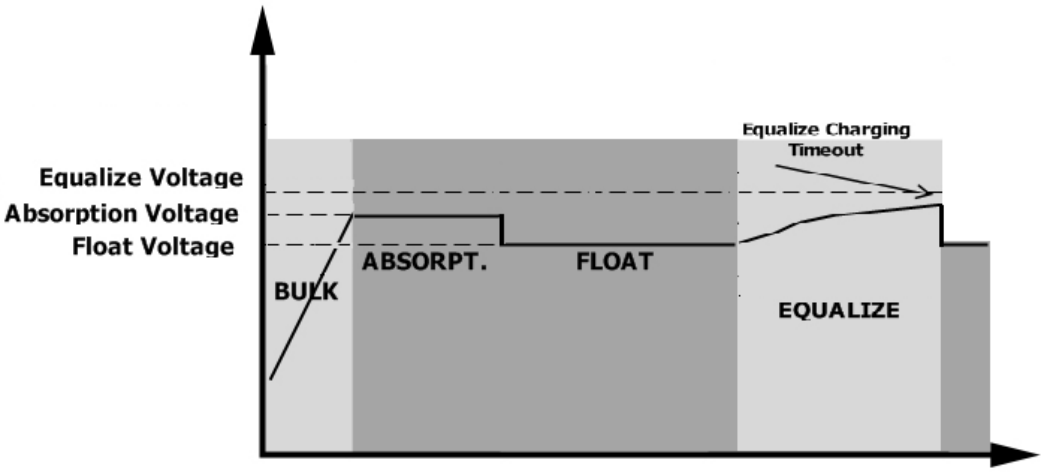
- **Equalize charging time and timeout**

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage

at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	01
02	Over temperature or NTC is not connected well.	02
03	Battery voltage is too high	03
04	Battery voltage is too low	04
05	Output short circuited or over temperature is detected by internal converter components.	05
06	Output voltage is too high.	06
07	Overload time out	07
08	Bus voltage is too high	08
09	Bus soft start failed	09

51	Over current or surge	51 ERROR
52	Bus voltage is too low	52 ERROR
53	Inverter soft start failed	53 ERROR
55	Over DC voltage in AC output	55 ERROR
57	Current sensor failed	57 ERROR
58	Output voltage is too low	58 ERROR
59	PV voltage is over limitation	59 ERROR

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	01 ⚠
02	Over temperature	None	02 ⚠
03	Battery is over-charged	Beep once every second	03 ⚠
04	Low battery	Beep once every second	04 ⚠
07	Overload	Beep once every 0.5 second	07 ⚠ 100% 25% OVER LOAD
10	Output power derating	Beep twice every 3 seconds	10 ⚠
15	PV energy is low.	Beep twice every 3 seconds	15 ⚠
16	High AC input (>280VAC) during BUS soft start	None	16 ⚠
32	Communication failure between inverter and communication board	None	32 ⚠
E9	Battery equalization	None	E9 ⚠
bP	Battery is not connected	None	bP ⚠

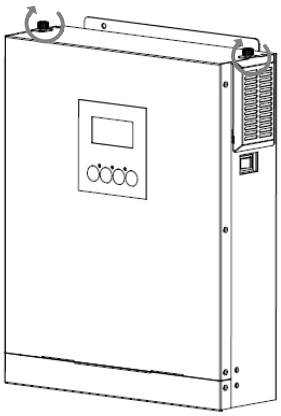
CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

Overview

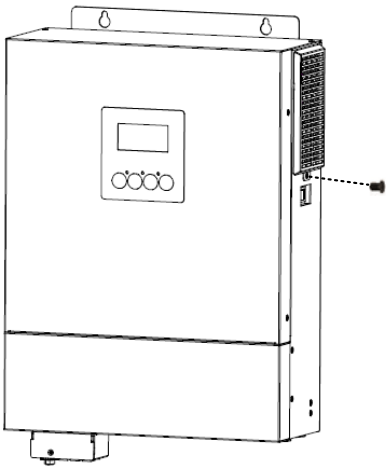
Every inverter is already installed with anti-dust kit from factory. This kit keeps dust from your inverter and increases product reliability in harsh environment.

Clearance and Maintenance

Step 1: Please loosen the screw in counterclockwise direction on the top or both sides of the inverter.

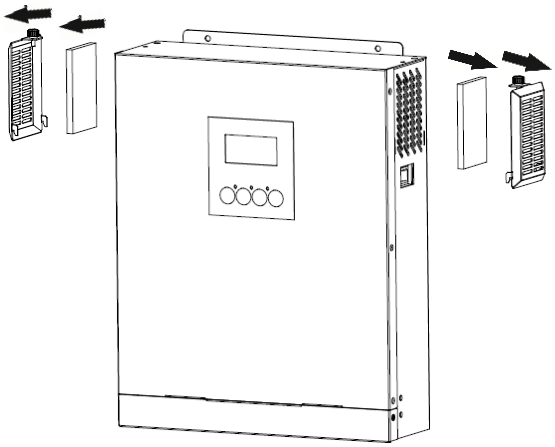


1.5KVA/3KVA models

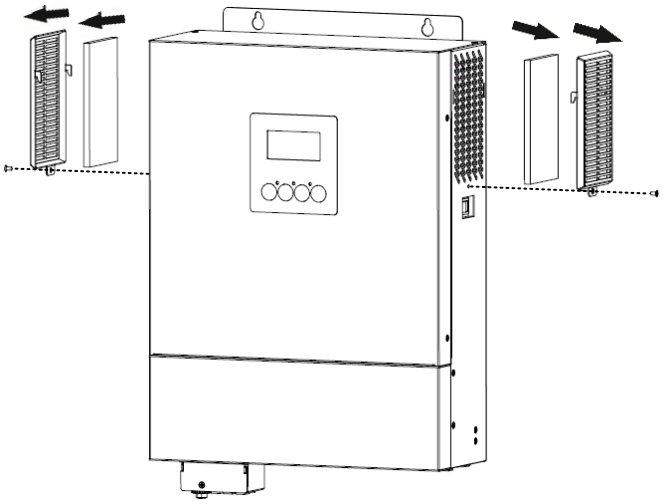


4.2KVA/6.2KVA models

Step 2: Then, dustproof case can be removed and take out air filter foam as shown in below chart.



1.5KVA/3KVA models



4.2KVA/6.2KVA models

Step 3: Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

NOTICE: The anti-dust kit should be cleaned from dust every one month.

SPECIFICATIONS

Table 1 Line Mode Specifications

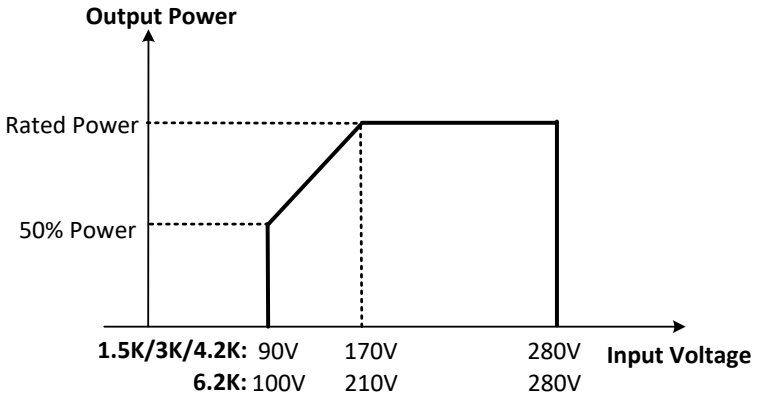
INVERTER MODEL	1.5K	3K	4.2K	6.2K
Input Voltage Waveform	Sinusoidal (utility or generator)			
Nominal Input Voltage	230Vac			
Low Loss Voltage	170Vac±7V (UPS); 90Vac±7V (Appliances)			
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)			
High Loss Voltage	280Vac±7V			
High Loss Return Voltage	270Vac±7V			
Max AC Input Voltage	300Vac			
Nominal Input Frequency	50Hz / 60Hz (Auto detection)			
Low Loss Frequency	40±1Hz			
Low Loss Return Frequency	42±1Hz			
High Loss Frequency	65±1Hz			
High Loss Return Frequency	63±1Hz			
Output Short Circuit Protection	Circuit Breaker			
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)			
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)			
Output power derating: When AC input voltage drops to 170V for 1.5K/3K/4.2K or 210V for 6.2K, the output power will be derated.				

Table 2 Inverter Mode Specifications

INVERTER MODEL	1.5K	3K	4.2K	6.2K
Rated Output Power	1.5KW with PV and battery, 1.2KW with battery only	3KW with PV and battery, 2.5KW with battery only	4.2KW with PV and battery, 4KW with battery only	6.2KW with PV and battery, 5KW with battery only
Output Voltage Waveform	Pure Sine Wave			
Output Voltage Regulation	230Vac±5%			
Output Frequency	50Hz			
Peak Efficiency	93%			
Overload Protection	5s@≥120% load; 30s@103%~120% load			
Surge Capacity	2* rated power for 5 seconds			
Nominal DC Input Voltage	12Vdc	24Vdc		48Vdc
Cold Start Voltage	11.5Vdc	23.0Vdc		46.0Vdc
Low DC Warning Voltage @ load < 50% @ load ≥ 50%	11.5Vdc 11.0Vdc	23.0Vdc 22.0Vdc		46.0Vdc 44.0Vdc
Low DC Warning Return Voltage @ load < 50% @ load ≥ 50%	11.7Vdc 11.5Vdc	23.5Vdc 23.0Vdc		47.0Vdc 46.0Vdc
Low DC Cut-off Voltage @ load < 50% @ load ≥ 50%	10.7Vdc 10.5Vdc	21.5Vdc 21.0Vdc		43.0Vdc 42.0Vdc
High DC Recovery Voltage	15Vdc	31Vdc		62Vdc
High DC Cut-off Voltage	16Vdc	32Vdc		63Vdc
No Load Power Consumption	<35W			<50W

Table 3 Charge Mode Specifications

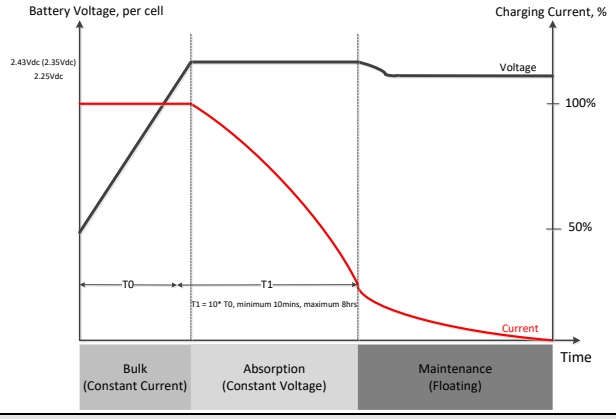
Utility Charging Mode					
INVERTER MODEL		**1.5K**	**3K**	**4.2K**	**6.2K**
Charging Algorithm		3-Step			
AC Charging Current (Max)		80Amp (@$V_{I/P}$=230Vac)		100Amp (@$V_{I/P}$=230Vac)	
Bulk Charging Voltage	**Flooded Battery**	14.6Vdc	29.2Vdc		58.4Vdc
	AGM / Gel Battery	14.1Vdc	28.2Vdc		56.4Vdc
Floating Charging Voltage		13.5Vdc	27Vdc		54Vdc
Charging Curve					
MPPT Solar Charging Mode					
INVERTER MODEL		**1.5K**	**3K**	**4.2K**	**6.2K**
Max. PV Array Power		2000W	3000W	5000W	6500W
Nominal PV Voltage		240Vdc			320Vdc
Start-up Voltage		70Vdc +/- 10Vdc			150Vdc +/- 10Vdc
PV Array MPPT Voltage Range		30~300Vdc (Min. 60V without battery)	30~400Vdc (Min. 60V without battery)	30~450Vdc (Min. 60V without battery)	90~450Vdc (Min. 100V without Battery)
Max. PV Array Open Circuit Voltage		350Vdc	450Vdc	500Vdc	
Max. Input Current		13Amp		18Amp	18Amp
Max Charging Current (AC charger plus solar charger)		100Amp		120Amp	100Amp

Table 4 General Specifications

INVERTER MODEL	**1.5K**	**3K**	**4.2K**	**6.2K**
Safety Certification	CE			
Operating Temperature Range	-10°C to 50°C			
Storage temperature	-15°C~ 60°C			
Humidity	5% to 95% Relative Humidity (Non-condensing)			
Dimension (D*W*H), mm	90 x 288 x 357		115 x 300 x 435	
Net Weight, kg	6.6	7.1	9	10.4

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Internal fuse tripped.	1. Contact repair center for replacing the fuse. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 105% and time is up.	Reduce the connected load by switching off some equipment.
		If PV input voltage is higher than specification, the output power will be derated. At this time, if connected loads is higher than derated output power, it will cause overload.	Reduce the number of PV modules in series or the connected load.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
		Temperature of internal converter component is over 120°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 02	Internal temperature of inverter component is over 100°C.	
	Fault code 03	Battery is over-charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Bus voltage is too low.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 59	PV input voltage is beyond the specification.	Reduce the number of PV modules in series.

Appendix I: BMS Communication Installation

1. Introduction

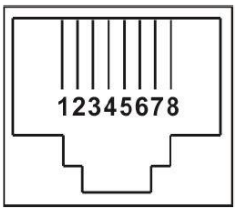
If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

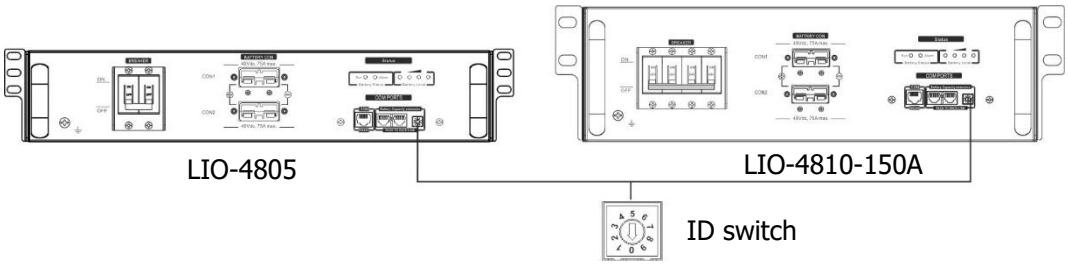
2. Pin Assignment for BMS Communication Port

	Definition
PIN 1	RS232TX
PIN 2	RS232RX
PIN 3	RS485B
PIN 4	NC
PIN 5	RS485A
PIN 6	CANH
PIN 7	CANL
PIN 8	GND

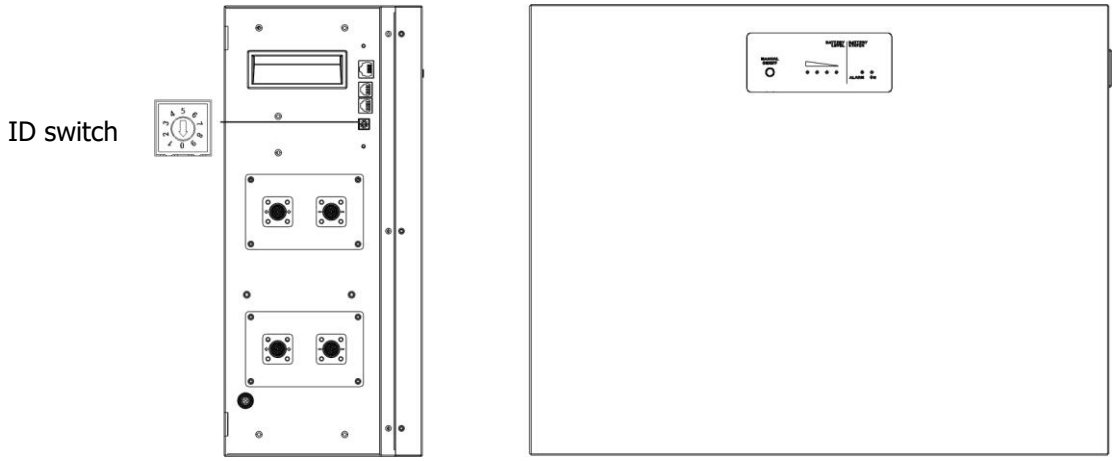


3. Lithium Battery Communication Configuration

LIO-4805/LIO-4810-150A



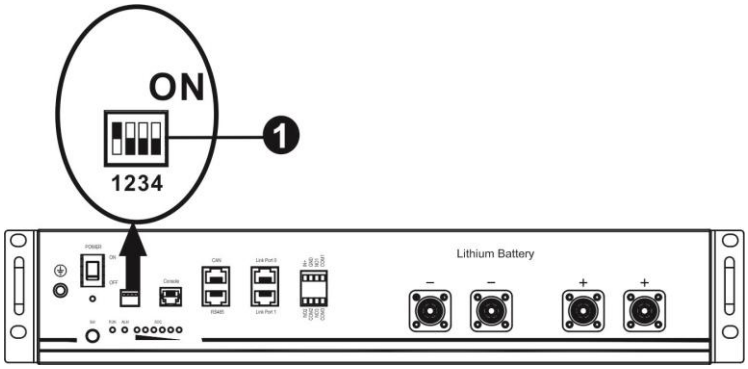
LIO II-4810



ID Switch indicates the unique ID code for each battery module. It's required to assign an identical ID to each battery module for normal operation. We can set up the ID code for each battery module by rotating the PIN number on the ID switch. From number 0 to 9, the number can be random; no particular order. Maximum 10

battery modules can be operated in parallel.

PYLONTECH



❶ Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are reserved for battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

NOTE: "1" is upper position and "0" is bottom position.

Dip 1	Dip 2	Dip 3	Dip 4	Group address
1: RS485 baud rate=9600 **Restart to take effect**	0	0	0	Single group only. It's required to set up master battery with this setting and slave batteries are unrestricted.
	1	0	0	Multiple group condition. It's required to set up master battery on the first group with this setting and slave batteries are unrestricted.
	0	1	0	Multiple group condition. It's required to set up master battery on the second group with this setting and slave batteries are unrestricted.
	1	1	0	Multiple group condition. It's required to set up master battery on the third group with this setting and slave batteries are unrestricted.
	0	0	1	Multiple group condition. It's required to set up master battery on the fourth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's required to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

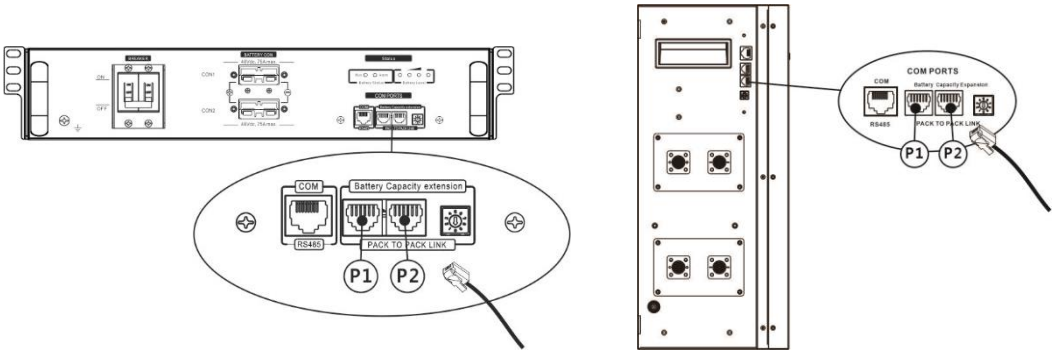
NOTE: The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

4. Installation and Operation

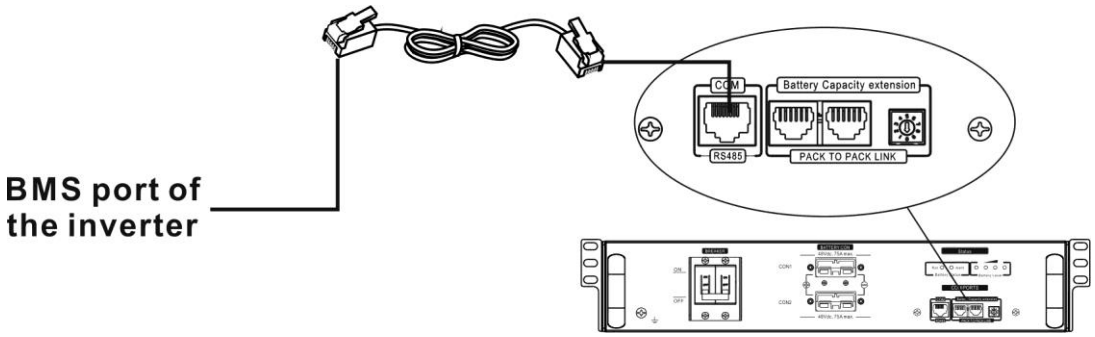
LIO-4805/LIO-4810-150A/ LIO II-4810

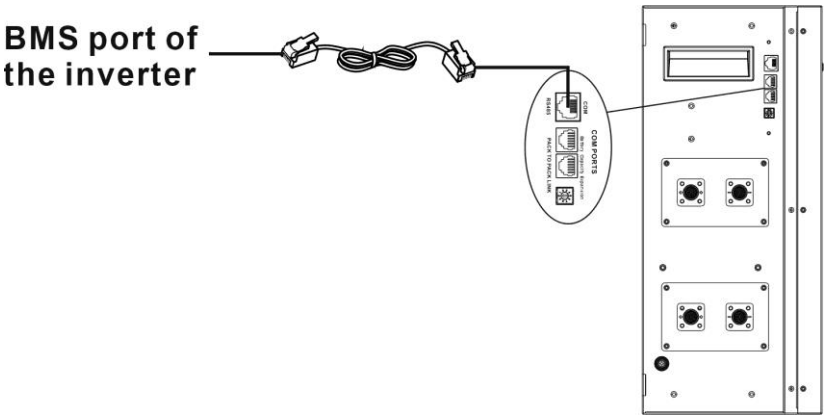
After ID no. is assigned for each battery module, please set up LCD panel in inverter and install the wiring connection as following steps.

Step 1: Use supplied RJ11 signal cable to connect into the extension port (P1 or P2).



Step 2: Use supplied RJ45 cable (from battery module package) to connect inverter and Lithium battery.

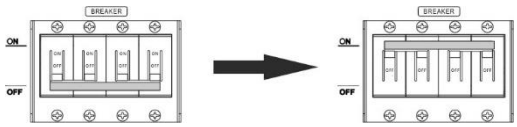




Note for parallel system:

1. Only support common battery installation.
2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "LIB" in LCD program 5. Others should be "USE".

Step 3: Turn the breaker switch "ON". Now, the battery module is ready for DC output.



Step 4: Press Power on/off button on battery module for 5 secs, the battery module will start up.
*If the manual button cannot be approached, just simply turn on the inverter module. The battery module will be automatically turned on.

Step 5. Turn on the inverter.
Step 6. Be sure to select battery type as "LIb" in LCD program 5.

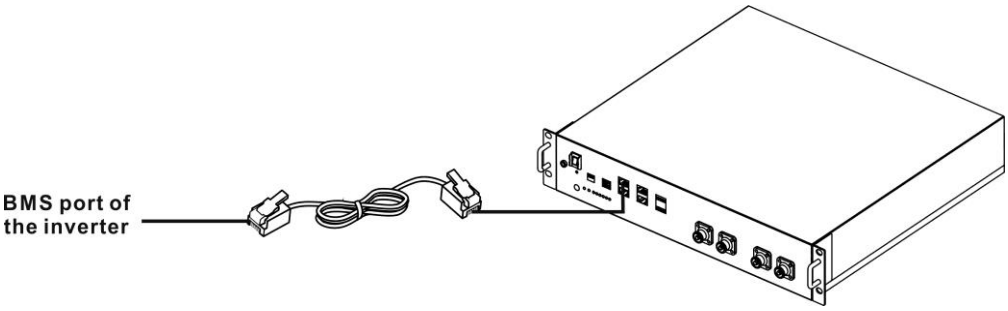
05 Lib

If communication between the inverter and battery is successful, the battery icon on LCD display will flash. Generally speaking, it will take longer than 1 minute to establish communication.

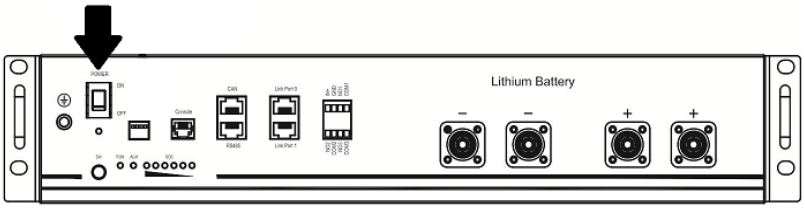
PYLONTECH

After configuration, please install LCD panel with inverter and Lithium battery with the following steps.

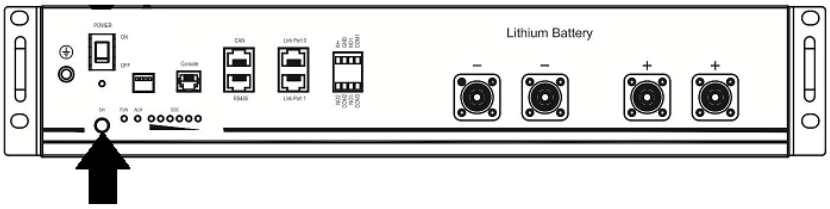
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



Step 2. Switch on Lithium battery.



Step 3. Press more than three seconds to start Lithium battery. Output power is ready.



Step 4. Turn on the inverter.

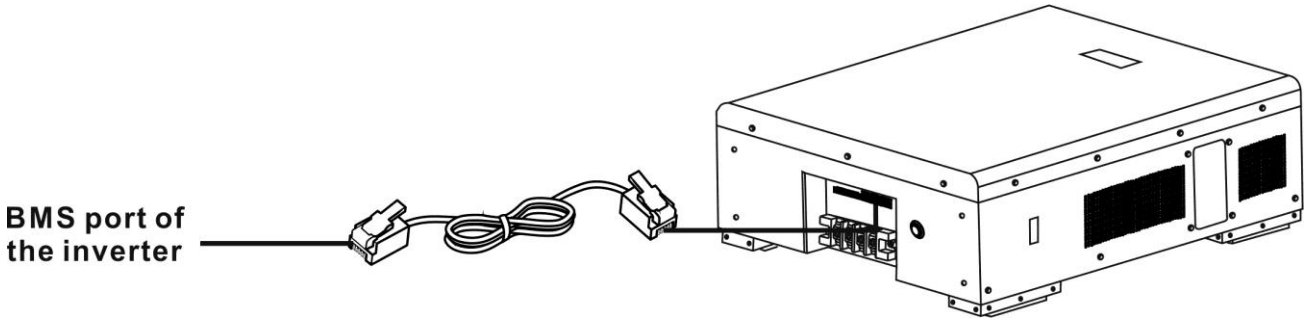
Step 5. Be sure to select battery type as "PYL" in LCD program 5.

05 PYL

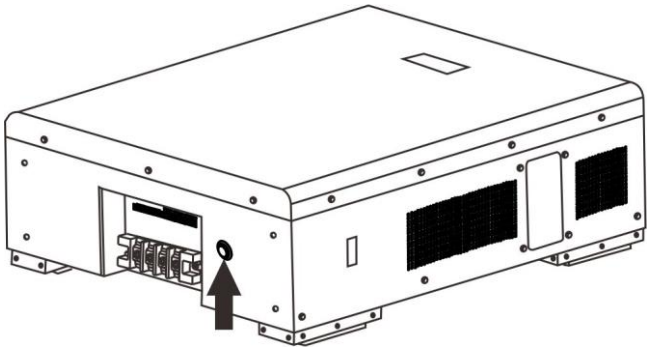
If communication between the inverter and battery is successful, the battery icon on LCD display will flash. Generally speaking, it will take longer than 1 minute to establish communication.

WECO

Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.



Step 2. Switch on Lithium battery.



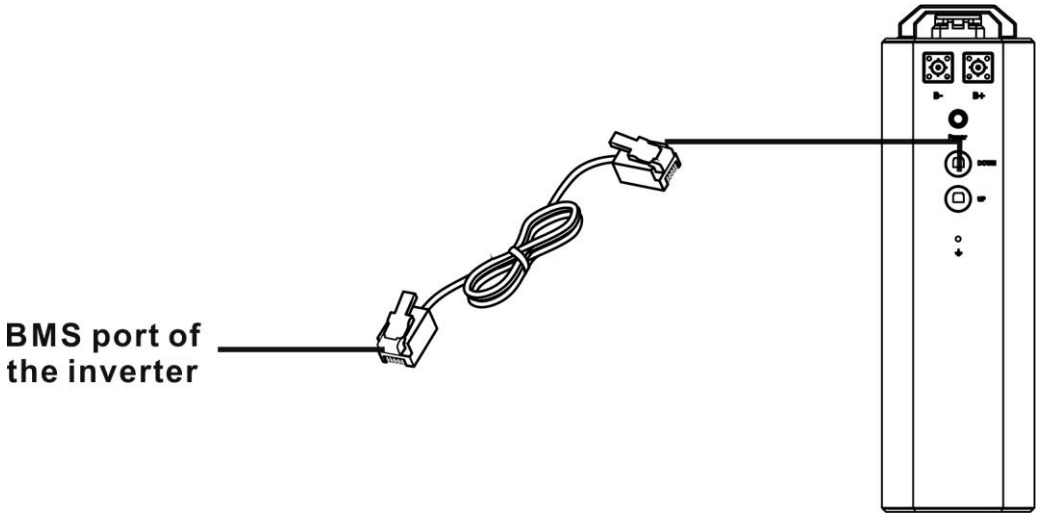
Step 3. Turn on the inverter.

Step 4. Be sure to select battery type as "WEC" in LCD program 5.

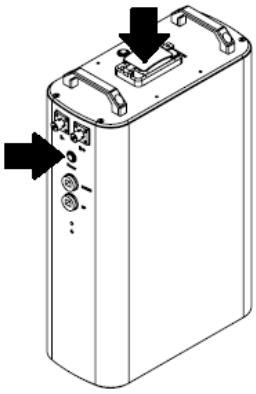
If communication between the inverter and battery is successful, the battery icon on LCD display will "flash". Generally speaking, it will take longer than 1 minute to establish communication.

SOLTARO

Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.



Step 2. Open DC isolator and switch on Lithium battery.



Step 3. Turn on the inverter.

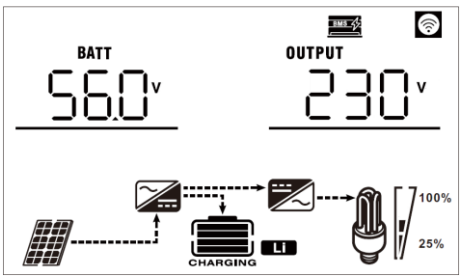
Step 4. Be sure to select battery type as "SOL" in LCD program 5.

If communication between the inverter and battery is successful, the battery icon on LCD display will "flash". Generally speaking, it will take longer than 1 minute to establish communication.

5. LCD Display Information

Unit powers on with lithium battery, the LCD will show lithium battery icon Li. Once battery BMS communication is successfully established, the LCD of inverter will shown icon BMS.

Press "UP" or "DOWN" key to switch LCD display to check battery voltage information as shown below.



Active Function

This function is to activate lithium battery automatically while commissioning. After battery wiring and commissioning is successfully, if battery is not detected, the inverter will automatically activate battery if the inverter is powered on.

6. Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description
60 ⚠	If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery.
61 ⚠	Communication lost (only available when the battery type is setting as any type of lithium-ion battery.) ● After battery is connected, communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery. ● Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.
62 ⚠	Battery number is changed. It probably is because of communication lost between battery packs. Please check the cables between the batteries.
69 ⚠	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
70 ⚠	If battery status must be charged after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
71 ⚠	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharging battery.

Appendix II: The Wi-Fi Operation Guide

1. Introduction

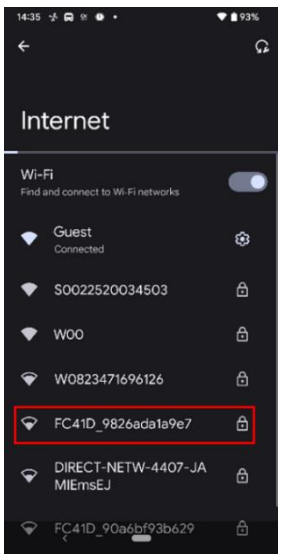
Wi-Fi module can enable wireless communication between solar inverters and the monitoring platform. Users can remotely monitor and control their inverters easily by i.Solar APP. The App uses the Wi-Fi chip to provide remote monitoring data services, which is beneficial for the daily data monitoring of the inverter, querying the real-time data in the device, sending commands from the device, and operating the device remotely. The app is available for both iOS and Android.

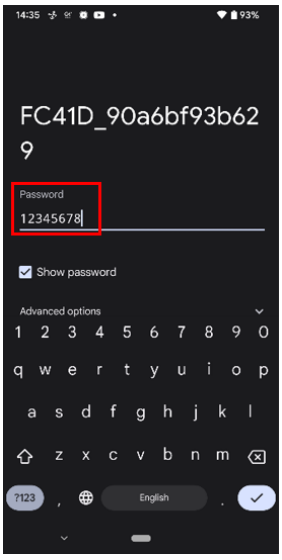
2. i.Solar App

2-1. Download and install APP

Operating system requirement for your smart phone:	
iOS system supports iOS 12.0 and above	Android system supports Android 10.0 and above
You may find "i.Solar" app from the Apple® Store and Google® Play Store.	

2-2. WiFi Model Setting

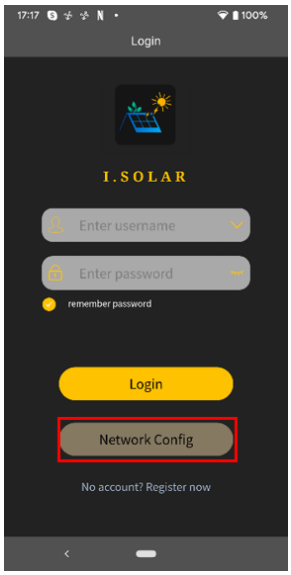




Step 1: Turn on your mobile device. This example uses the Android system.

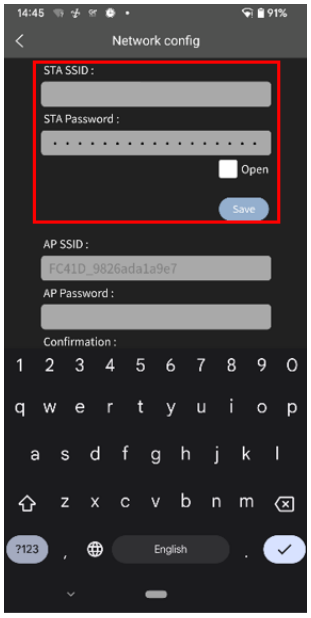
Step 2: Open the mobile's Wi-Fi settings

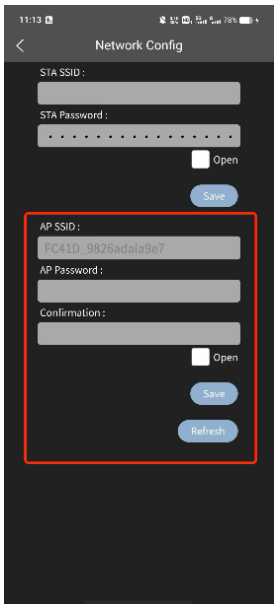
Step 3: Connect your device to the Wi-Fi with the name that begins with "FC41D_". The default password for this Wi-Fi is **12345678**.



Step 4: After the Wi-Fi connection is successful, click the i.Solar App installed on the phone to enter the login page. Then, click the "Network Config" button to enter the Wi-Fi configuration page.

Step 5: After click the "Network Config" button to enter the Wi-Fi configuration page.





Step 6: Enter your router name (STA SSID) and router password (STA Password), then click the "Save" button to complete the setting.

If you check the "Open" box marked in red, you only need to enter the router name (STA SSID), you don't need to enter the router password. Click the "Save" button to complete the setting.

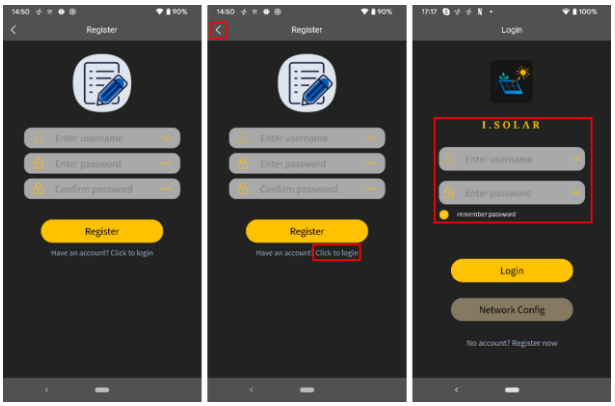
Step 7: Enter the Wi-Fi name (AP SSID) and Wi-Fi password (AP Password) of the Wi-Fi card, confirm the password again and click the "Save" button to complete the setting of the Wi-Fi module.

If you check "Open" marked in red, you only need to enter the Wi-Fi name (AP SSID), you don't need to enter the Wi-Fi password and Confirmation. Click the "Save" button to complete the setting.

Step 8: After entering the value of the baud rate, click the "Save" button to complete the setting of Uart Baud Rate.

2-3. Login

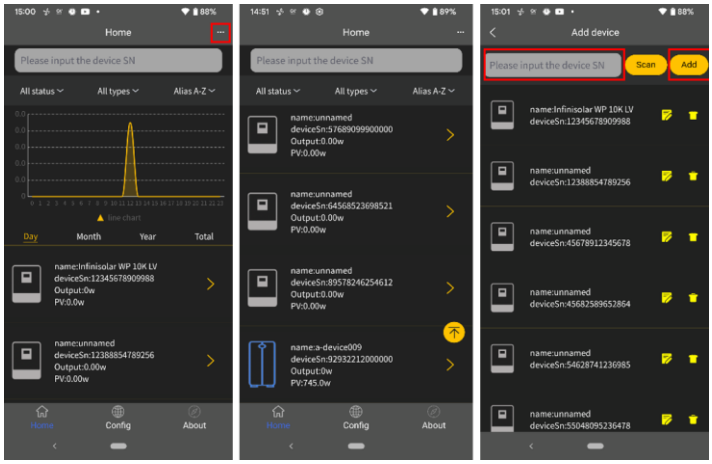
After opening the app, enter the login page shown below. After filling in all required information (user name and password), click the "Register" button to complete the user registration. Once registration is complete, click "Click to log in" or return to the previous page. Swipe left or click the left arrow to return to the login page. Enter the user name and password to log in.



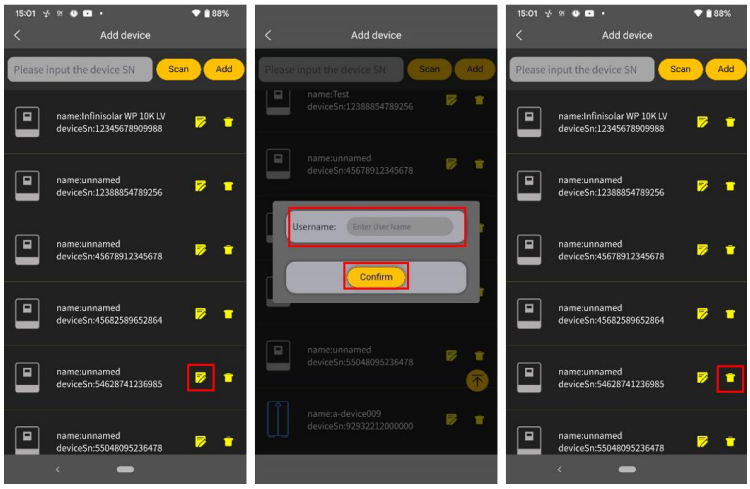
2-4. Home Page

Log in to enter the App. The default Home page will appear where you can view the charts (left screenshot). Click the button 'Day', 'Month', and 'Year' to query the power generation data. Click 'Total' to query the annual power generation data.

Tap the icon (located on the top right corner) to enter the page to add, delete or rename the device. Enter the device serial number to add the device.

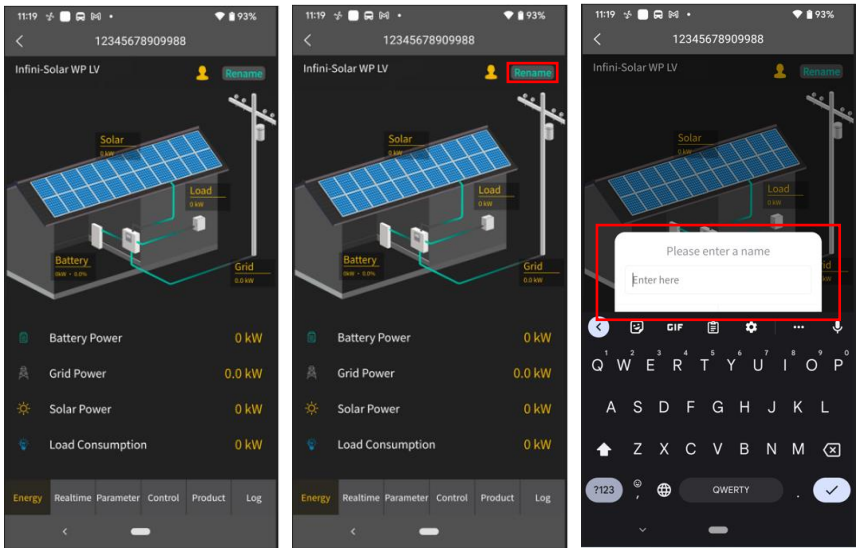


Rename (left screenshot) and delete (right) the devices by pressing the buttons highlighted by the red box.

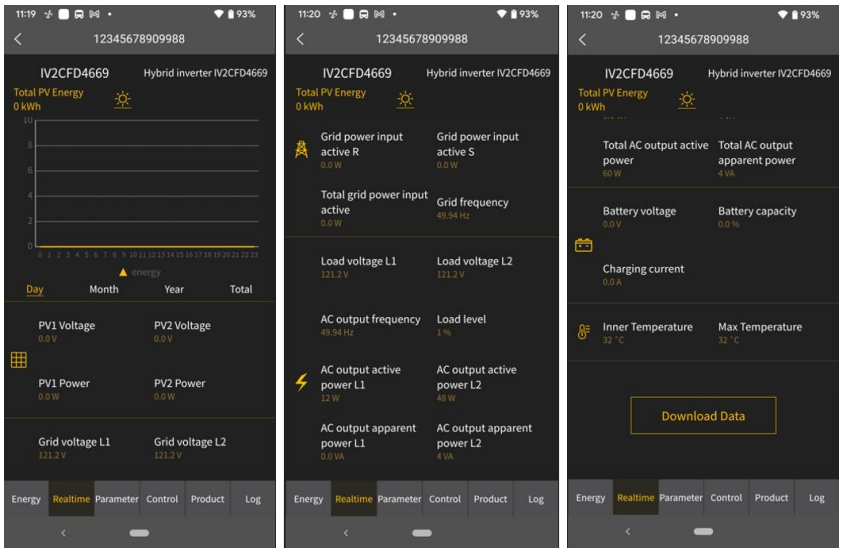


2-5. Real-time Data

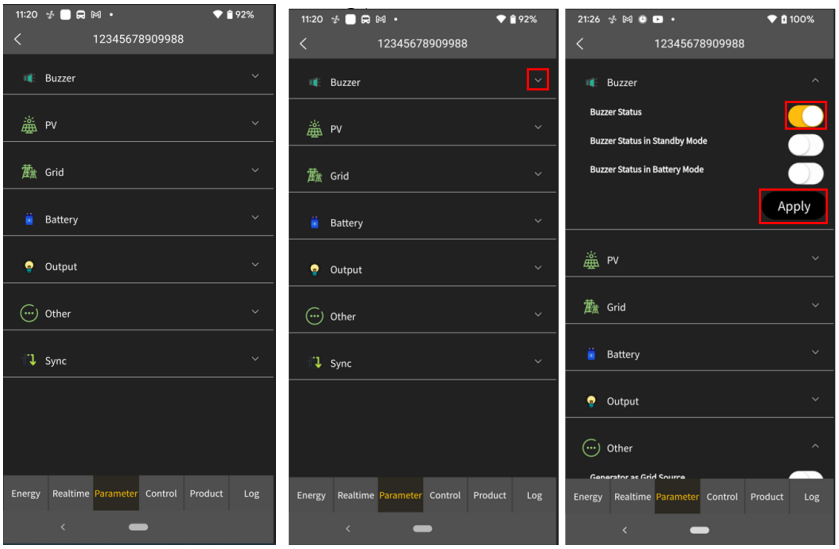
'Energy' displays battery power, grid power, solar power, and load consumption. Rename the device by pressing the 'Rename' button.



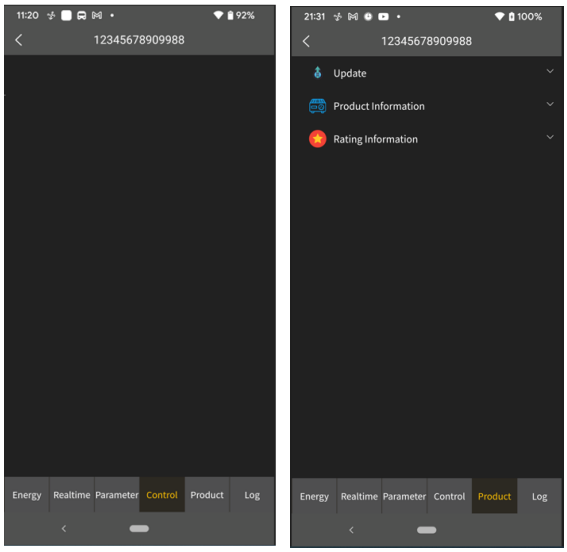
'Real-time' displays solar, grid, load, and battery information. Press 'Day', 'Month', or 'Year' to query the hourly, daily, or monthly power generation data. Press 'Total' to query the annual power generation data.



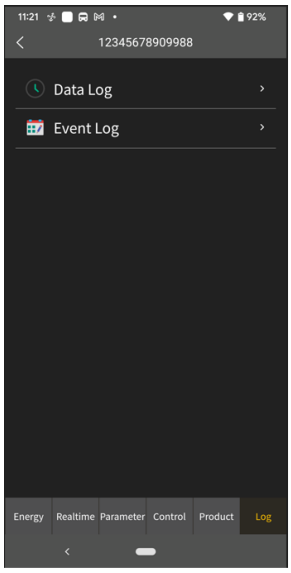
'Parameter' displays the setting items. Note that the setting items on the parameter page will be different for different models. Tap on the dropdown icon to select the setting and click the "Apply" button to change the setting



'**Control'** is reserved. '**Product'** displays the product and rating information (right screenshot).

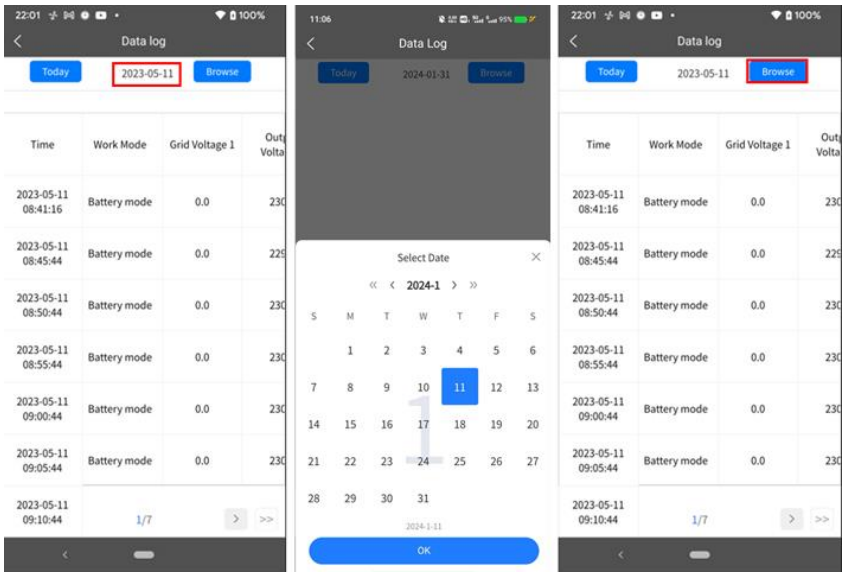


'**Log'** displays the data log and event. The following are instructions on how to navigate through each of the options.



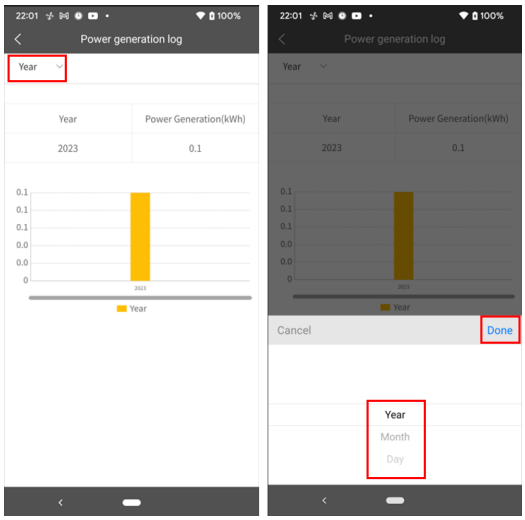
Data log

Tap the time, select the date and click the "Browse" button to update log.



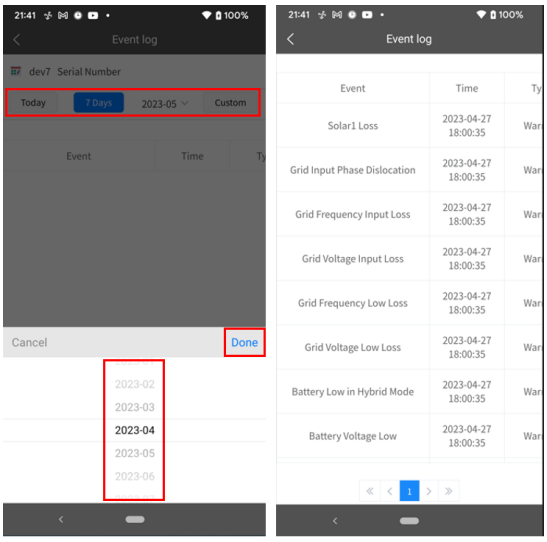
Power Generation Log

Tap the time, select the day, month or year, and click the "Done" button to update log.

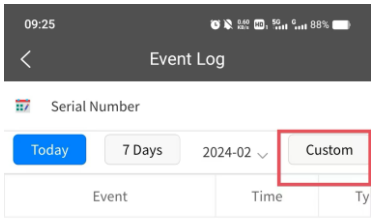


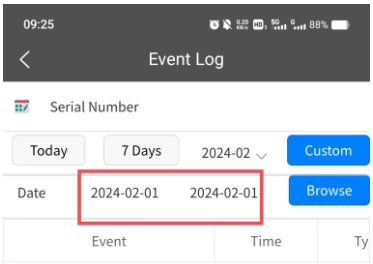
Event Log

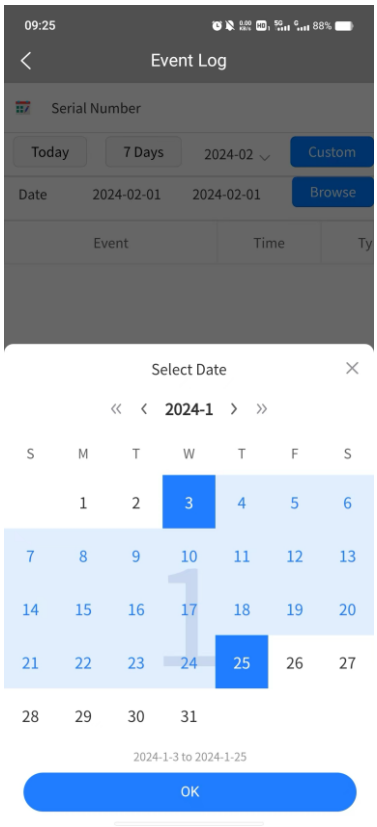
Tap the time, select the month and click the "Browse" button to update log.

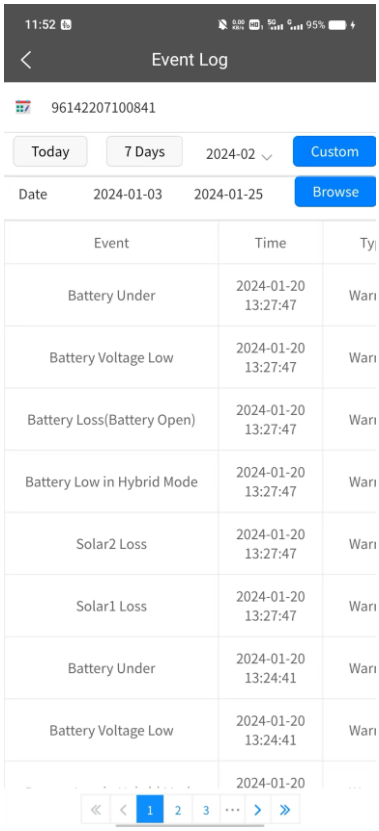


Click the "Custom" and it will show time duration list. Select the date and click the "Browse" button to update log.



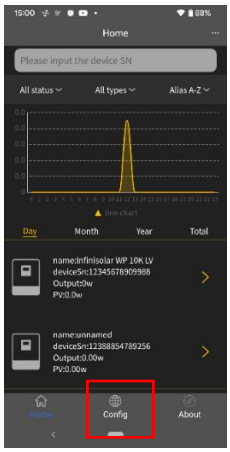


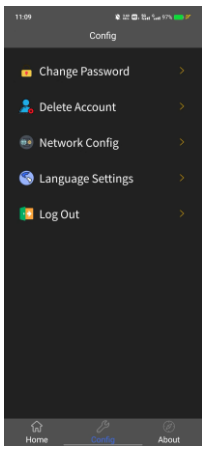


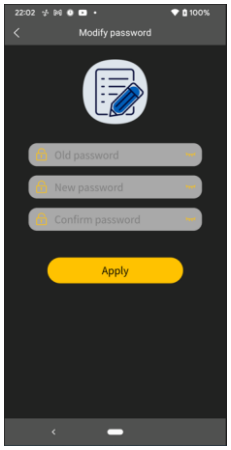


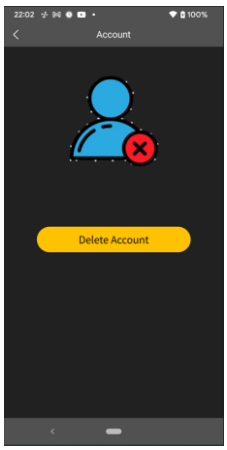
2-6. Configuration

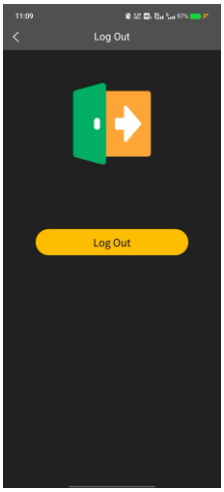
Click the "Config" tab to enter setting screen. 'Change Password' by entering the old password, entering the new password, confirming the new password, and clicking the Apply button to complete the password modification function. 'Delete Account' by pressing delete account.





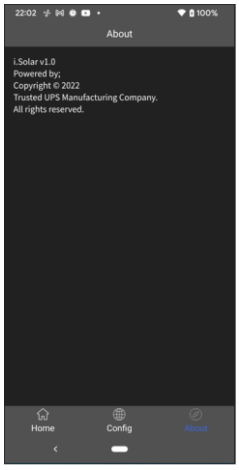






2-7. About

Click the 'About' tab to enter the about page, where you can view the information about the App.



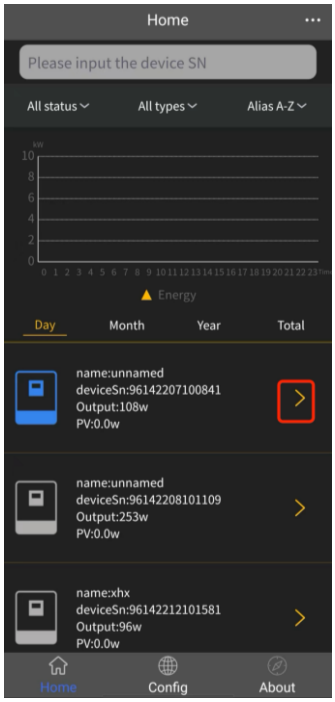
3. OTA Operation

NOTE⚠: The inverter output should be turned off during updating.

Preparations

- The inverter is online;
- Contact the supplier to obtain the password;
- Contact the supplier to upload the firmware;
- Be sure to maintain good network conditions during updating.

1. Click the ">" icon circled in red to enter the corresponding inverter screen.



2. Click the "Product" button marked in red square in Figure 1 to enter the Product Screen, as shown in Figure 2.

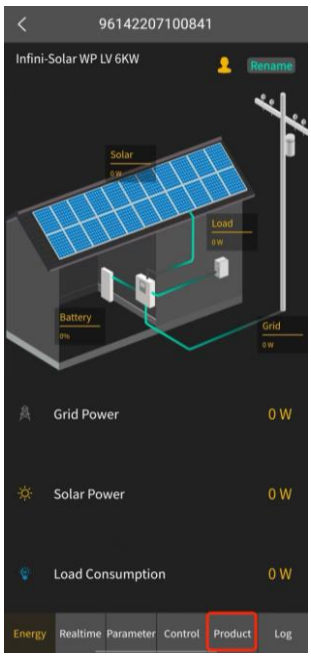


Figure 1

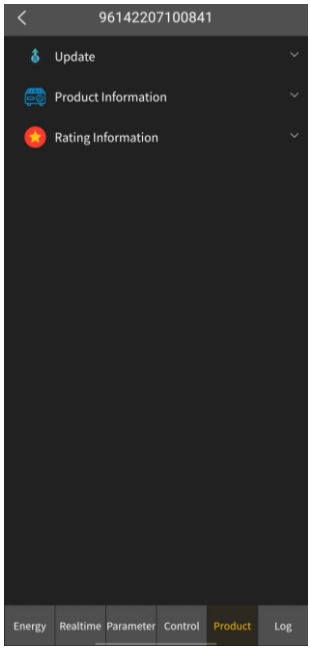
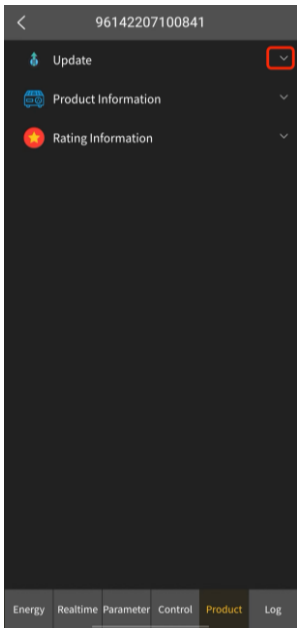


Figure 2

3. Click the "v" icon marked in red on the right side of the "Update" in Figure 1 to open the collapsible panel, as shown in Figure 2.



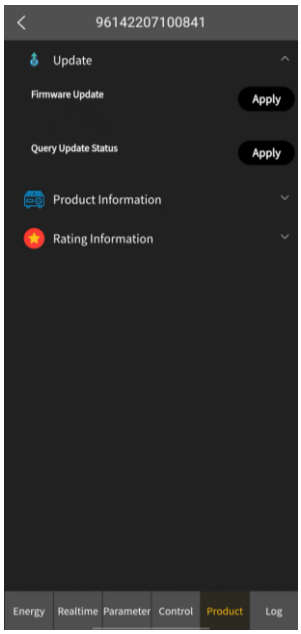
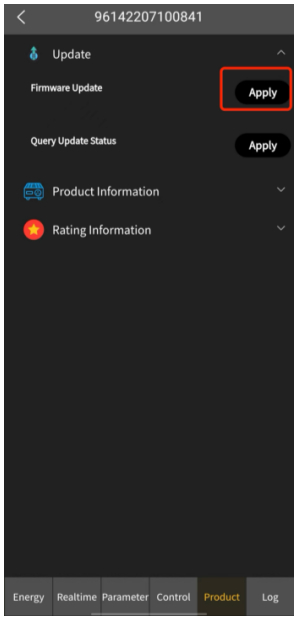
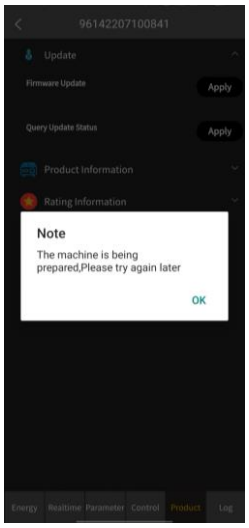


Figure 1 Figure 2

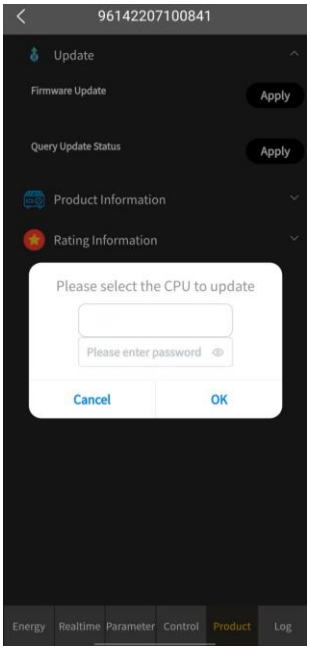
4. Click the "Apply" button marked in red on the right side of the "Firmware Update" in below figure to call an update pop-up dialog.



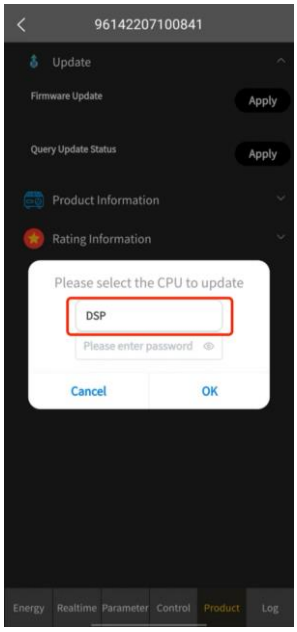
(1) If the inverter does not upload the firmware, a warning dialog will pop up. Please contact the supplier to upload the firmware.



(2) For the first update, the update pop-up dialog is shown below.

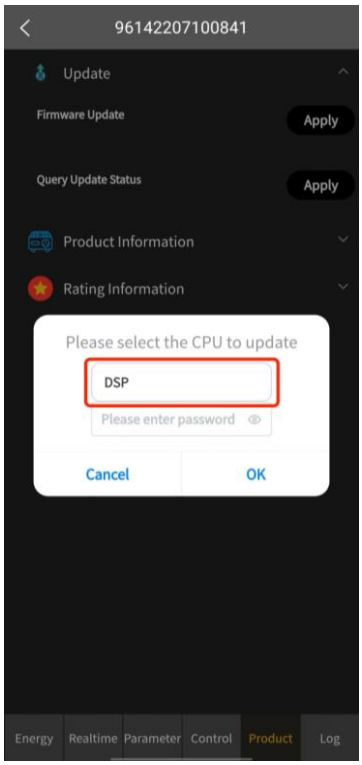


(3) If not the first update, the latest updated CPU will be indicated in the column as shown in below figure.



5. Click the selection box marked in red in Figure 1 to list the drop-down box option. Select the CPU to be

updated. In the example shown in Figure 2, DSP is selected.



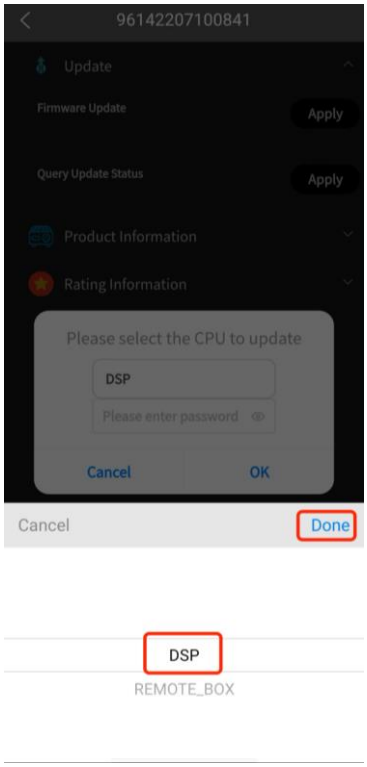
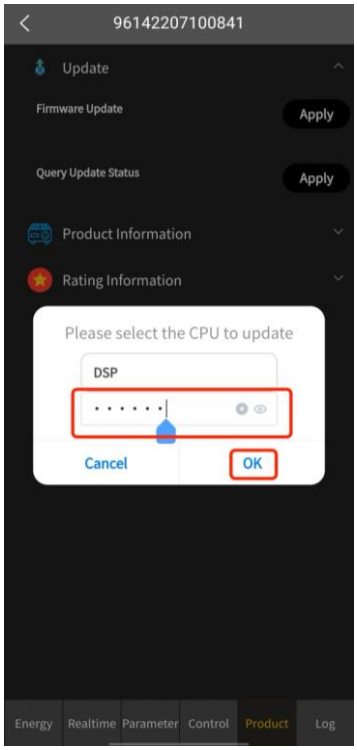


Figure 1 Figure 2

6. Enter the password provided by the supplier in the input field and then click "OK". The dialog "Send update command success" will pop up, as shown in Figure 2. The firmware will start updating. Please wait until it is successfully updated. (Be sure to maintain good network conditions and ensure that the inverter is powered on during updating.)



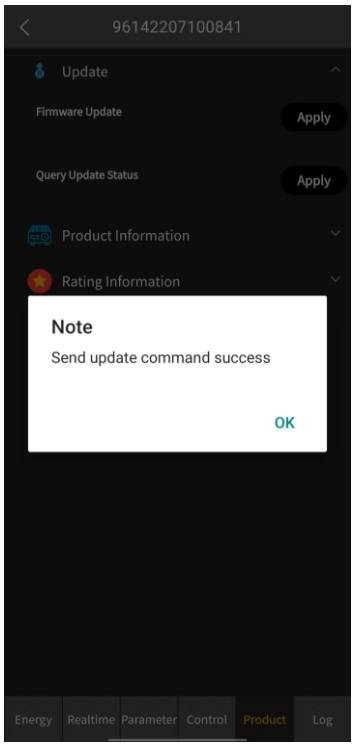
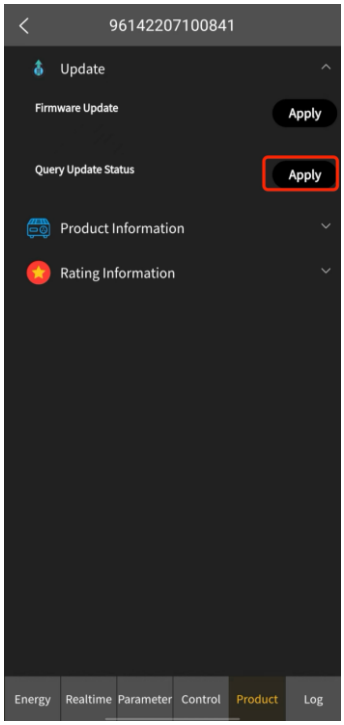


Figure 1 Figure 2

7. Click the "Apply" button circled in red on the right side of the "Query Update Status" in Figure 1 to enter the Query Screen and search for the latest update result.

(1) If the inverter is updating, the query result will be shown as in Figure 2.



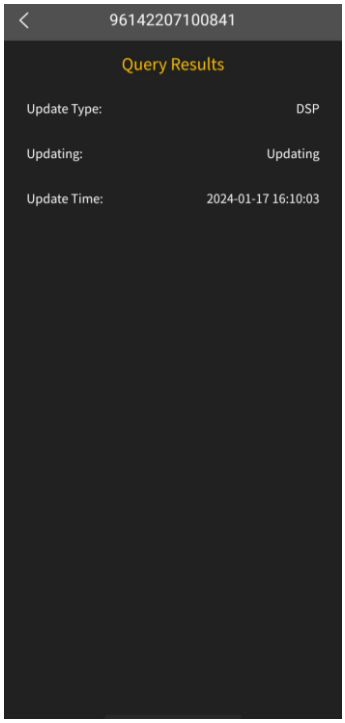
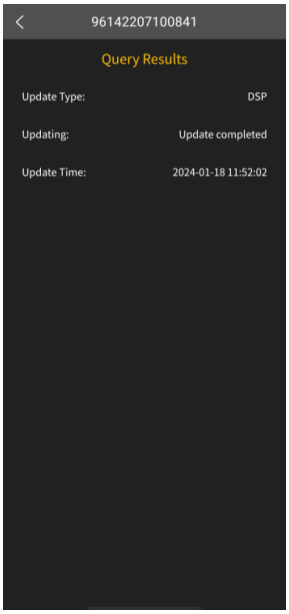
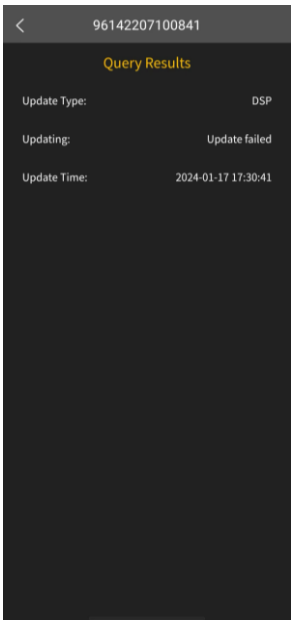


Figure 1 Figure 2

(2) If the inverter is successfully updated, the query result will be shown as below figure.



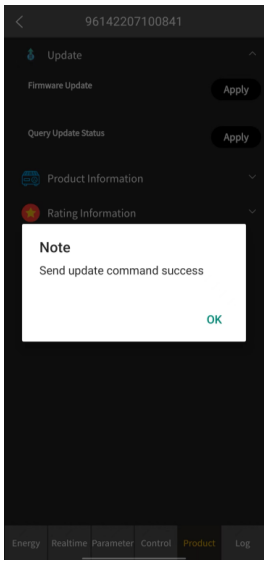
(3) If the inverter update fails, the query result will be shown as below figure.



8. Glossary:

The terms "Before Updating" and "During Updating" are defined as follows for the troubleshooting purpose:

- The status is "Before Updating" before the following dialog pops up.
- The status is "During Updating" after the following dialog pops up.



9. Troubleshooting:

Fault 1: After you click the "Apply" button marked in red on the right side of the "Firmware Update" in Figure 1, the warning dialog "The machine is being prepared. Please try again later." pops up.

Causes:

(1) The inverter has been powered off before updating.

(2) The inverter fails to upload the firmware.

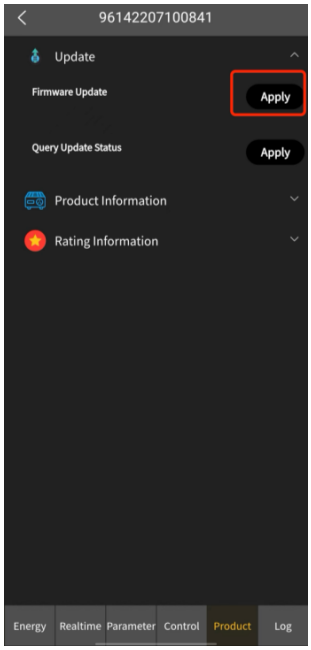
(3) The inverter becomes off-line before updating.

Solutions:

(1) Check whether the inverter is powered on. Power it on again and then repeats Steps 4 to 7.

(2) Contact the supplier to upload the firmware.

(3) Check the network status of the inverter. Reconnect the inverter to the network and then repeat Steps 4 to 7.



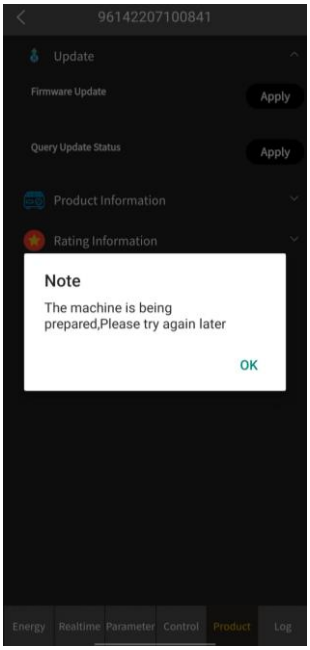


Figure 1 Figure 2

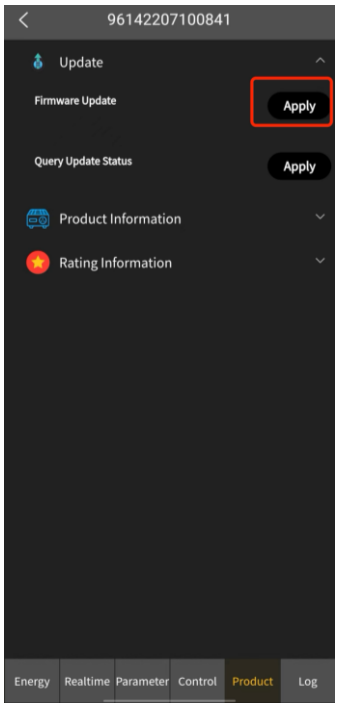
Fault 2: After you click the "Apply" button for "Firmware Update" in Figure 1 or "Query Update Status" in Figure 2, there is no any response on the screen.

Causes:

(1) The mobile phone becomes off-line.

Solutions:

(1) Check the network status of the mobile phone and then reconnect it to the network.



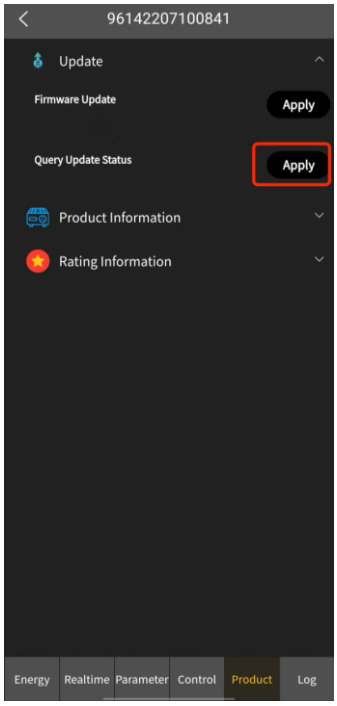


Figure 1 Figure 2

Fault 3: On the Query Screen of update results, "Update failed" is displayed in the "Updating" column.

Causes:

(1) The inverter has been powered off during updating.

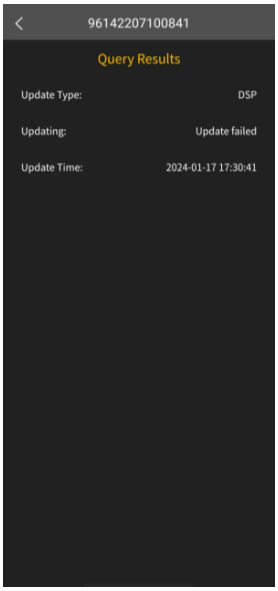
(2) The inverter becomes off-line during updating.

Solutions:

(1) Check whether the inverter is powered on. Power it on again and then repeats Steps 4 to 7. Alternatively, contact the supplier for a solution.

(2) Check the network status of the inverter. Reconnect the inverter to the network and then repeat Steps 4 to

7. Alternatively, contact the supplier for a solution.



Fault 4: The inverter has been updated (the dialog "Send update command success" pops up). When you view the "Update Time" on the Query Screen of update results after 30 min, no log for the present update is displayed. Example: For the first update, the pop-up dialog is shown below (Figure 1). If not the first update, the latest update log will be displayed, as shown in Figure 2.

Causes:

(1) The inverter has been powered off before or during updating.

(2) The inverter becomes off-line during updating.

Solutions:

(1) Check whether the inverter is powered on. Power it on again and then repeats Steps 4 to 7.

(2) Check the network status of the inverter. Reconnect the inverter to the network. Wait for 30 min until the inverter is successfully updated. Check whether the inverter is online. If yes, it indicates that the inverter has been successfully updated. If the inverter is off-line, please check whether the inverter has been reconnected to the network. Alternatively, contact the supplier for a solution.

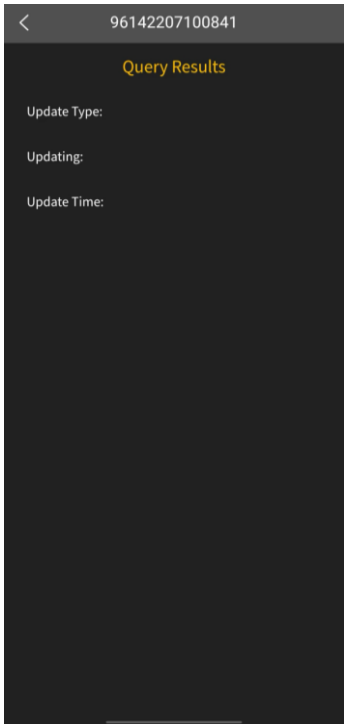


Figure 1

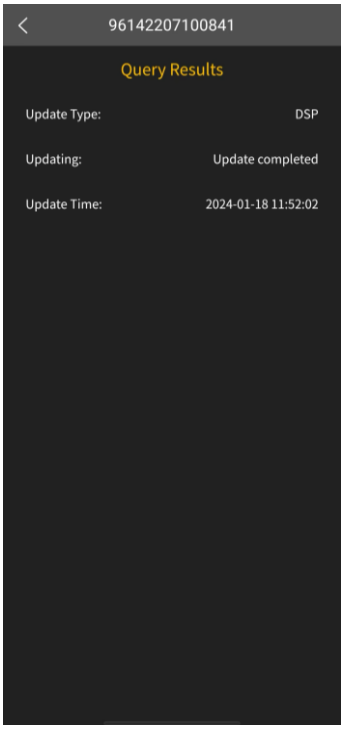


Figure 2

Fault 5: The inverter has been updated (the dialog "Send update command success" pops up). After 30 min, the inverter is always off-line.

Causes:

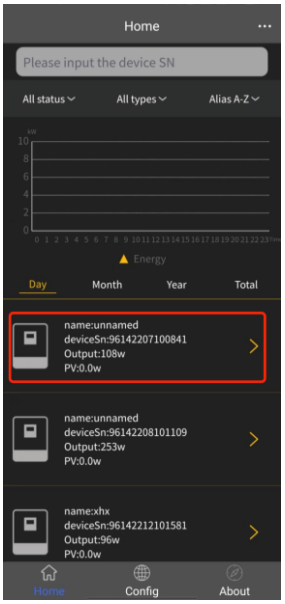
(1) The inverter has been powered off during updating.

(2) The inverter becomes off-line during updating.

Solutions:

(1) Check whether the inverter is powered on. Power it on again. If it is online, repeat Steps 4 to 7. If it is still off-line, please contact the supplier for a solution.

(2) Check the network status of the inverter. Reconnect the inverter to the network. Wait for 30 min until the inverter is successfully updated. Check whether the inverter is online. If yes, it indicates that the inverter has been successfully updated. If the inverter is off-line, please check whether the inverter has been reconnected to the network. Alternatively, contact the supplier for a solution.



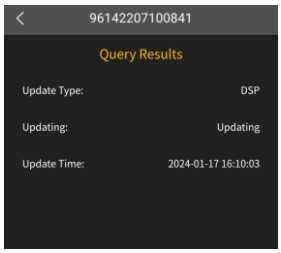
Fault 6: When you view the "Update Time" shown below on the Query Screen of update results, the "Updating" is always displayed.

Causes:

(1) The inverter has been powered off during updating.

(2) The inverter becomes off-line during updating.

Solutions:

(1) Check whether the inverter is powered on. Power it on again and then repeats Steps 4 to 7. Alternatively, contact the supplier for a solution.

(3) Check the network status of the inverter. Reconnect the inverter to the network. Repeat Steps 4 to 7. Alternatively, contact the supplier for a solution.